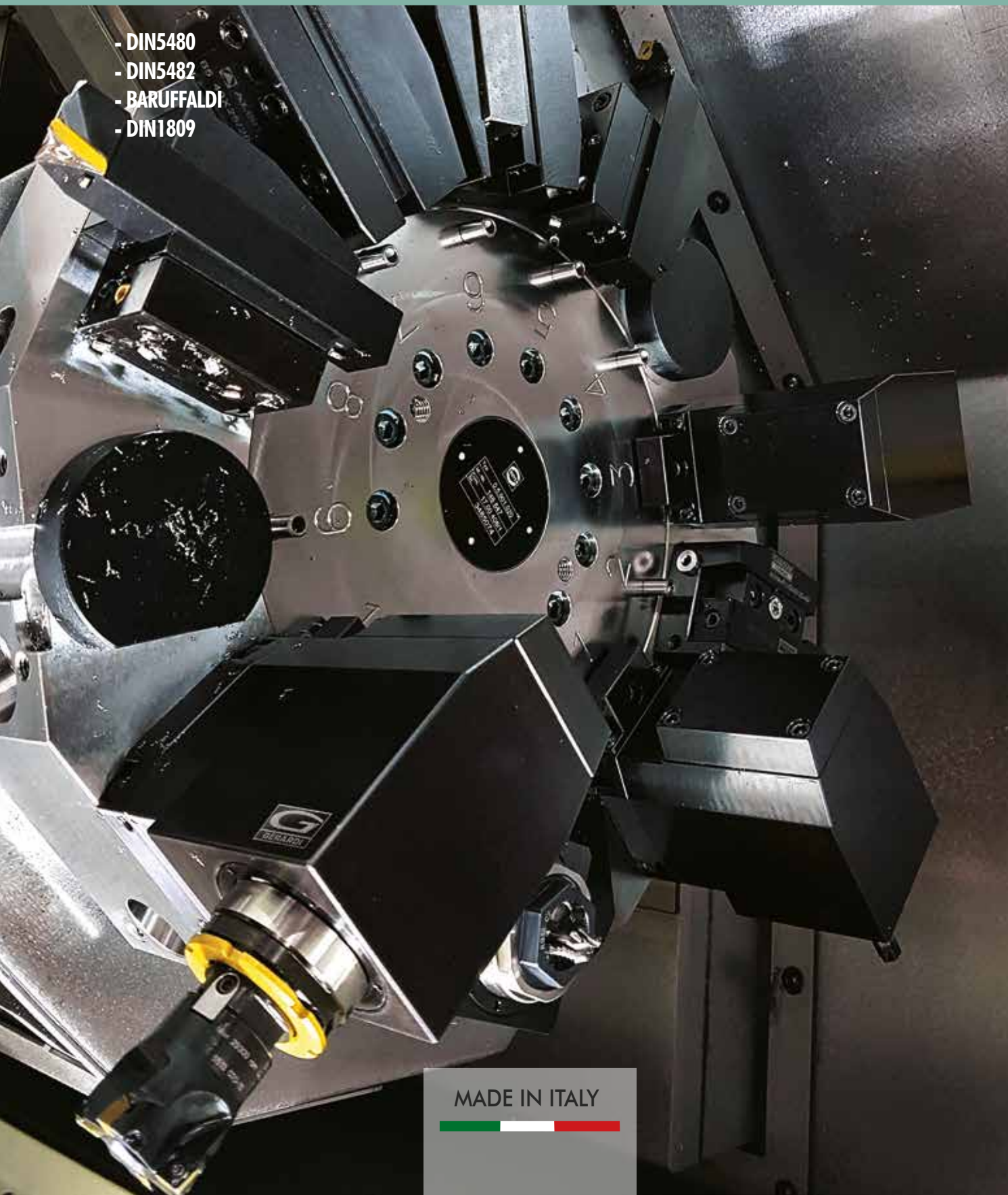


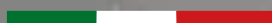


VDI MOTORIZZATI - DRIVEN TOOLS

- DIN5480
- DIN5482
- BARUFFALDI
- DIN1809



MADE IN ITALY



PAGE 4.11 - 4.20

DIN5480

DRIVEN TOOLS

ASSIALE PORTA PINZA AXIAL COLLET CHUCK	DOPPIO RADIALE PORTA PINZA DOUBLE RADIAL COLLET CHUCK	
ASSIALE PORTA FRESA AXIAL SHELL END MILLING CUTTER	DISASSATO PORTAPINZA OFFSET AXIS COLLET CHUCK	
RADIALE PORTA PINZA RADIAL COLLET CHUCK	DISASSATO PORTA FRESA OFFSET AXIS SHELL END MILLING CUTTER	
RADIALE PORTA FRESA RADIAL SHELL END MILLING CUTTER	ORIENTABILE ±90° ADJUSTABLE ±90°	
ARRETRATO PORTA PINZA REAR OFFSET COLLET CHUCK		

PAGE 4.29 - 4.38

BARUFFALDI

DRIVEN TOOLS

ASSIALE PORTA PINZA AXIAL COLLET CHUCK	RADIALE DOPPIO PORTA PINZA DOUBLE RADIAL COLLET CHUCK
ASSIALE PORTA FRESA AXIAL SHELL END MILLING CUTTER	ORIENTABILE ±90° ADJUSTABLE ±90°
RADIALE PORTA PINZA RADIAL COLLET CHUCK	
RADIALE PORTA FRESA RADIAL SHELL END MILLING CUTTER	
ARRETRATO PORTA PINZA REAR OFFSET COLLET CHUCK	
ARRETRATO PORTA FRESA REAR OFFSET SHELL END MILLING CUTTER	

PAGE 4.44 - 4.48

ACCESSORIES

DRIVEN TOOLS

PINZE ER-DIN6499 / ET-1 / WP ER-DIN / ET-1 / WP COLLETS	GHIERA MINI NUT MINI TYPE	CHIAVE PER BLOCCAGGIO PORTAUTENSILE ROTANTE DRIVEN TOOLS LOCK WRENCH
GHIERE ZZ / ES ZZ / ES NUTS	CHIAVI PER GHIERE NUT WRENCHES FOR NUT MINI TYPE	UGELLO DI REFRIGERAZIONE COOLING NOOZLE
CHIAVI PER GHIERE ZZ / ES WRENCHES FOR ZZ / ES NUTS	VITE DI CHIUSURA PORTA FRESA SHELL END MILLING CUTTER LOCK SCREW	SFERA UGELLO NOOZLE BALL PIN
GHIERE EF / EZ EF / EZ NUTS	CHIAVE PER VITE DI CHIUSURA PORTA FRESA WRENCH FOR SHELL END MILLING CUTTER LOCK SCREW	PROLUNGHE PER UGELLO DI REFRIGERAZIONE COOLING NOZZLE EXTENSIONS
CHIAVI PER GHIERE EF / EZ WRENCHES FOR EF / EZ NUTS	CHIAVE PER VITE DI CHIUSURA PORTA FRESA WRENCH FOR SHELL END MILLING CUTTER LOCK SCREW	

PAGE 4.21 - 4.28

DIN5482 DRIVEN TOOLS

ASSIALE PORTA PINZA
AXIAL COLLET CHUCK

ASSIALE PORTA FRESA
AXIAL SHELL END MILLING CUTTER

RADIALE PORTA PINZA
RADIAL COLLET CHUCK

RADIALE PORTA FRESA
RADIAL SHELL END MILLING CUTTER

ARRETRATO PORTA PINZA
REAR OFFSET COLLET CHUCK

ARRETRATO PORTA FRESA
REAR OFFSET SHELL END MILLING CUTTER

ORIENTABILE $\pm 90^\circ$
ADJUSTABLE $\pm 90^\circ$

PAGE 4.39 - 4.43

DIN1809 DRIVEN TOOLS

ASSIALE PORTA PINZA
AXIAL COLLET CHUCK

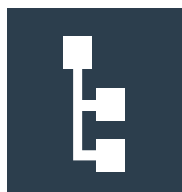
RADIALE PORTA PINZA
RADIAL COLLET CHUCK

ARRETRATO PORTA PINZA
REAR OFFSET COLLET CHUCK

ORIENTABILE $\pm 90^\circ$
ADJUSTABLE $\pm 90^\circ$

PIÙ SEMPLICE / PIÙ INFO / PIÙ PRODOTTI - EASIER / MORE INFO / MORE PRODUCTS

TROVA IL TUO PRODOTTO IN POCHI CLICK - FIND YOUR PRODUCT IN FEW CLICKS



by category



by code



by description



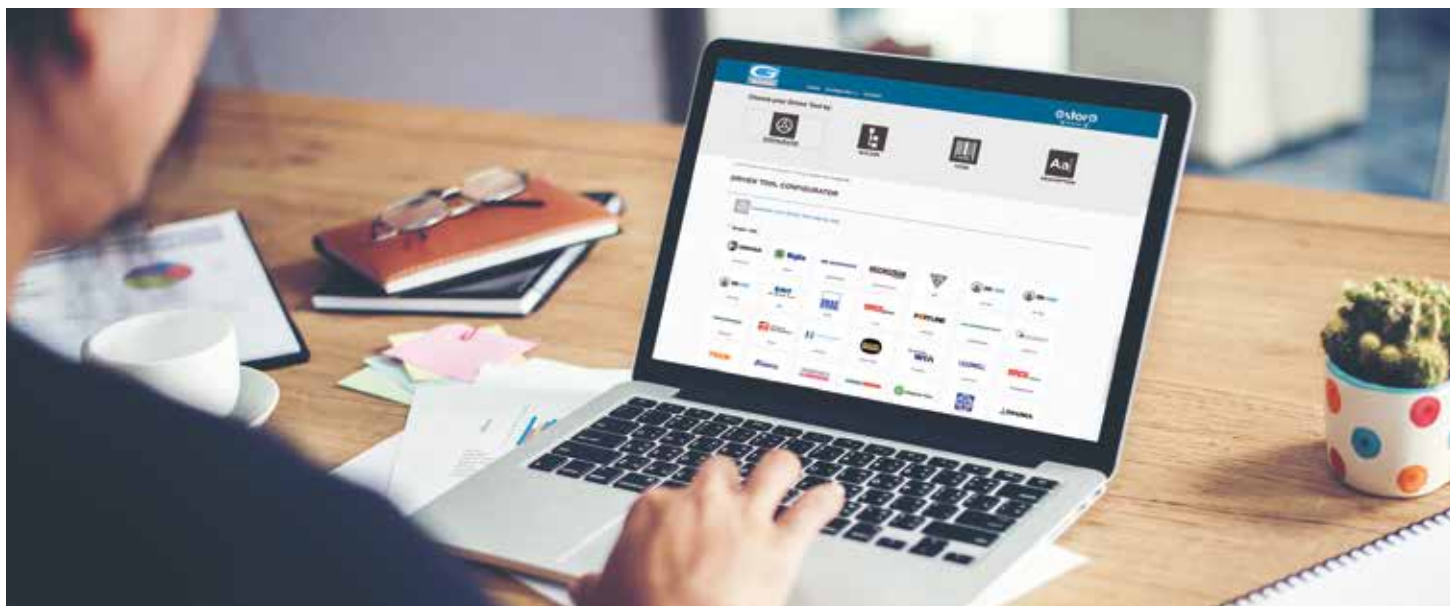
by configurator

Un nuovo modo facile e veloce per ordinare la tua attrezzatura Gerardi

Il nuovo Gerardi estore offre la possibilità di visualizzare e ordinare qualsiasi articolo Gerardi appartenente alle categorie Workholding o Tooling presente sui nostri listini in modo semplice, veloce e completo. Da ora puoi ordinare la morsa, la testa angolare o il motorizzato che ti interessa direttamente on-line dal nostro estore senza costi aggiuntivi.

A new quick and easy way to order your equipment branded Gerardi.

The new Gerardi estore offers the ability to view and order any item available on our Workholding and Tooling catalogues with the easiest, fastest and comprehensive way. You can now order the vise, angle head or driven tool of your interest directly online from our store without any additional cost.



WINDOWS / IOS

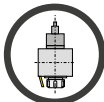
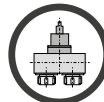
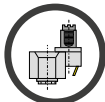
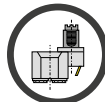
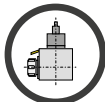
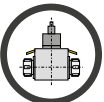
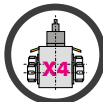
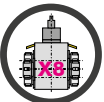
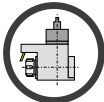
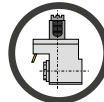
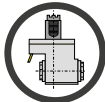


ANDROID / IPHONE



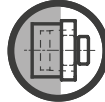
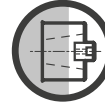
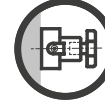
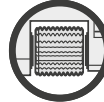
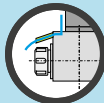
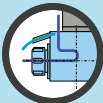
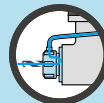
SIMBOLI TIPOLOGIE MOTORIZZATI

DRIVEN TOOLS DESIGN LOGOS

							
Assiale Axial	Assiale doppio Double Axial	Disassato Offset Axis	Disassato Doppio Double Offset Axis	Radiale Radial	Radiale Doppio Double Radial	Radiale 4 Uscite Radial 4 Outputs	Radiale 8 Uscite Radial 8 Outputs
							
Radiale Rovesciato Radial Upside Down	Arretrato Rear Offset	Arretrato Doppio Double Rear Offset	Orientabile ±90° Adjustable ±90°	Portacreatore Driven Gear Hobber			

SIMBOLOGIA DATI TECNICI

TECHNICAL DATA LOGOS

USCITA OUTPUT						
	Uscita HSK HSK output	Uscita ISO ISO output	Uscita portafresa Toolholder output	Uscita WELDON WELDON output	Uscita CAPTO CAPTO output	Portacreatore Driven Gear Hobber
PASSAGGIO REFRIGERANTE COOLANT						
				Refrigerante Esterno External Coolant	Refrigerante Interno Internal Coolant	Refrigerante Interno Internal Coolant
					20 / 25 / 80 100bar	ReCool NUT
USCITA OUTPUT						
			Rapporto Ratio	Rotazione uguale al mandrino Rotation same as machine spindle	Rotazione opposta al mandrino Rotation opposite as machine spindle	Rotaz. uguale ed opposta al mandrino Rotation same & opposite as machine spindle

Portautensili motorizzati per torni CNC

I portautensili motorizzati per centri di tornitura a controllo numerico consentono di eseguire lavorazioni di fresatura, foratura e maschiatura sul tornio stesso e senza ulteriori piazzamenti. Anche in questo caso Gerardi propone un'ampia gamma di modelli, adatti ad attrezzare i torni e le torrette motorizzate dei maggiori costruttori di torni a livello mondiale con un rapporto qualità/prezzo insuperabile.

Caratteristiche tecniche principali

- 1- Corpo portautensili a sezione maggiorata per garantire maggior rigidità e minori vibrazioni
- 2- Trattamento protettivo anti-ossidante del corpo
- 3- Cuscinetti a contatto obliquo, precaricati, di precisione e lubrificati con grasso a vita.
- 4- Coppia conica di ingranaggi spirodali Gleason con evolvente rettificato ottimizzato
- 5- Coppia disponibile 70Nm / Rpm Max 6000
- 6- Pressione liquido refrigerante fino a 100bar
- 7- 100% Made in Italy, progettati e interamente realizzati in Italia
- 8- Garanzia 24 mesi

Gamma di motorizzazioni

Le tipologie di motorizzati costruiti su scala standard sono quelli da montare sulle seguenti marche di Torni e torrette unificate.

TORNI CHE MONTANO

TORRETTE UNIFICATE VDI:

VDI 5480



VDI 5482



BARUFFALDI



VDI 1809



TORNI CNC:



Opzioni

ALTA VELOCITÀ RATIO 1:4

(Opzione di moltiplica del numero di giri dalla torretta del tornio da 2 a 4 volte). Su richiesta, quasi tutti i modelli di motorizzati sono fornibili con velocità di rotazione fino a 24.000 Rpm. Questa soluzione permette di adeguare il numero di giri della torretta alle velocità di taglio delle nuove tipologie di utensili in commercio. Il sistema epicicloidale (interno) consente di mantenere inalterate le dimensioni di ingombro dei vari modelli, senza quindi penalizzare in alcun modo la funzionalità della macchina.

N.B: I MOTORIZZATI STANDARD CON RAPPORTO 1:1 HANNO REGIME DI ROTAZIONE MAX. 6.000 RPM.

REFRIGERANTE INTERNO

Tutti i motorizzati possono essere forniti con passaggio refrigerante attraverso l'albero utensile fino a 100bar.

USCITE MULTIPLE

Tutti i motorizzati, ad esclusione di quelli ad angolo variabile, possono essere forniti con doppia pinza contrapposta anche di pari grandezza. Sono stati realizzati per i modelli di tornio più recenti anche motorizzati assiali con doppia / tripla uscita frontale e radiali doppia uscita frontale.

MASCHIATURA

Per le operazioni di maschiatura, tutti i nostri motorizzati possono utilizzare pinze compensate ET-1 perfettamente intercambiabili con le normali pinze secondo norma DIN 6499. Esse consentono una compensazione assiale da 7 a 13 mm a seconda della grandezza per recuperare eventuali errori di avanzamento e per l'inversione della rotazione.

Driven Tools for CNC lathes

Driven tools for CNC turning centres allows milling, drilling and tapping operations on the lathes without additional parts handling. Also in this case Gerardi can supply a wide range of types in order to equip the CNC lathes and turrets of the most popular builders on the market with an unbeatable price/quality ratio.

Main technical features

- 1- Re-designed main body to improve rigidity and reduce vibration
- 2- Specially treated corrosion resistant steel body
- 3- Preloaded angular contact ball bearings precision and long life lubrication.
- 4- Gleason spiral bevel gears with completely ground involute form
- 5- Rated to 70Nm torque and 6000 Rpm
- 6- Internal coolant option - up to 100bar
- 7- Designed, Manufactured and assembled in Italy
- 8- 2 Year guarantee

Range of driven tools types

The range of standard types of driven tools are designed for assembling on the following brands of CNC lathes of turrets builders

TORNI CHE MONTANO TORRETTE UNIFICATE VDI:

VDI 5480



VDI 5482



BARUFFALDI



VDI 1809



CNC LATHE



Options

HIGH SPEED RATIO 1:4

All the driven tools types are available with speed until 24.000 Rpm. There is also the possibility of speed increaser from 2 to 4 times thus adapting the Rpm of the turret drive to the speed of today's cutting tools. The epicyclic speed increaser system (a system of satellite gears) is self contained in the standard head overall dimensions and guarantees the same standards of quality and reliability.

ATTENTION: THE STANDARD ROTARY TOOLS WITH 1:1 RATIO HAVE A MAX SPEED OF 6.000 Rpm

INTERNAL COOLANT

All the driven tools, can be supplied with coolant feed through the spindle with rotating distributor upto 100 bar.

MULTIPLE OUTPUTS

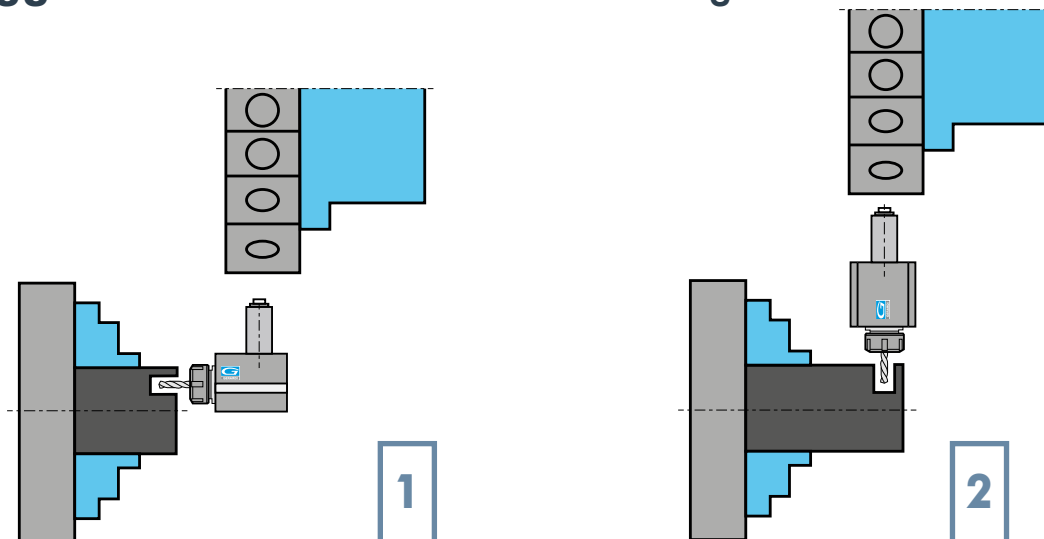
All the driven tools, with the exception of those with adjustable angle, can be supplied with double or multiple output even of the same dimension. Multiple outputs can be opposite or with the same direction.

TAPPING

For tapping operations all driven tools can be equipped with axially compensated collets ET-1 interchangeable with the standard ER collets according the international standard DIN 6499. They allow the tap an axial compensation from 7 to 13 mm according to their size in order to compensate any feed error and the inversion of the rotation of direction.

DENOMINAZIONE UTENSILE TOOL DESIGNATION

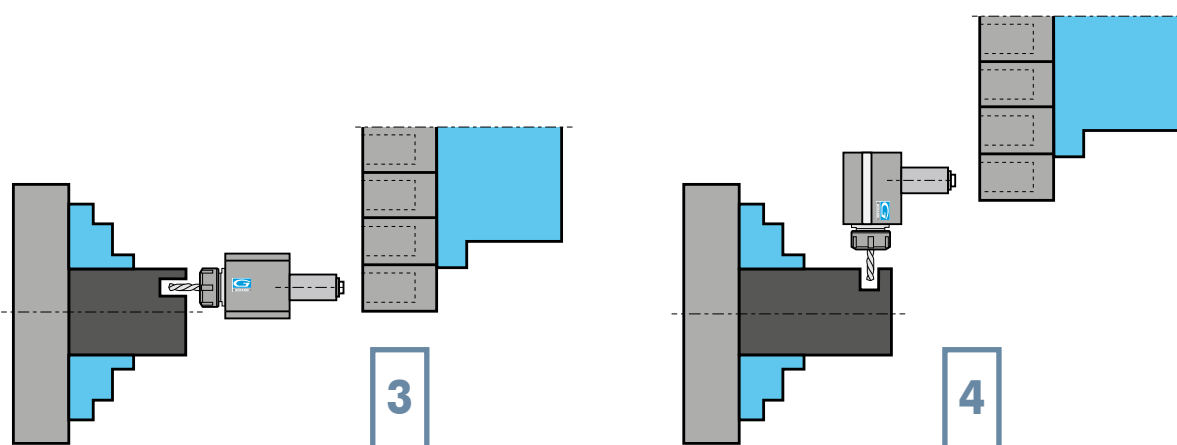
Montaggio **TANGENZIALE** - OD Mounting



1 Motorizzato **RADIALE** per lavorazioni assiali
RADIAL driven tool for axial machining

2 Motorizzato **ASSIALE** per lavorazioni radiali
AXIAL driven tool heads for radial machining

Montaggio **FRONTALE** - FACE Mounting

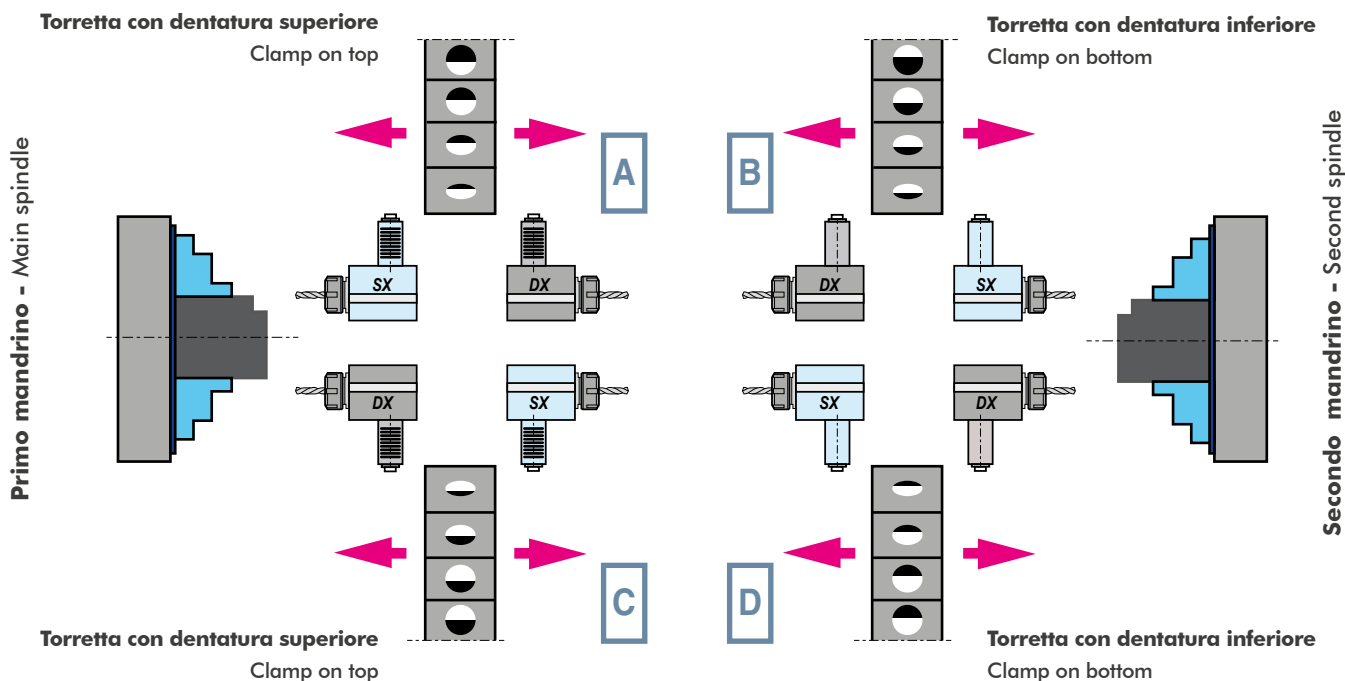


3 Motorizzato **ASSIALE** per lavorazioni assiali
AXIAL driven tool for axial machining

4 Motorizzato **RADIALE** per lavorazioni radiali
RADIAL driven tool heads for radial machining

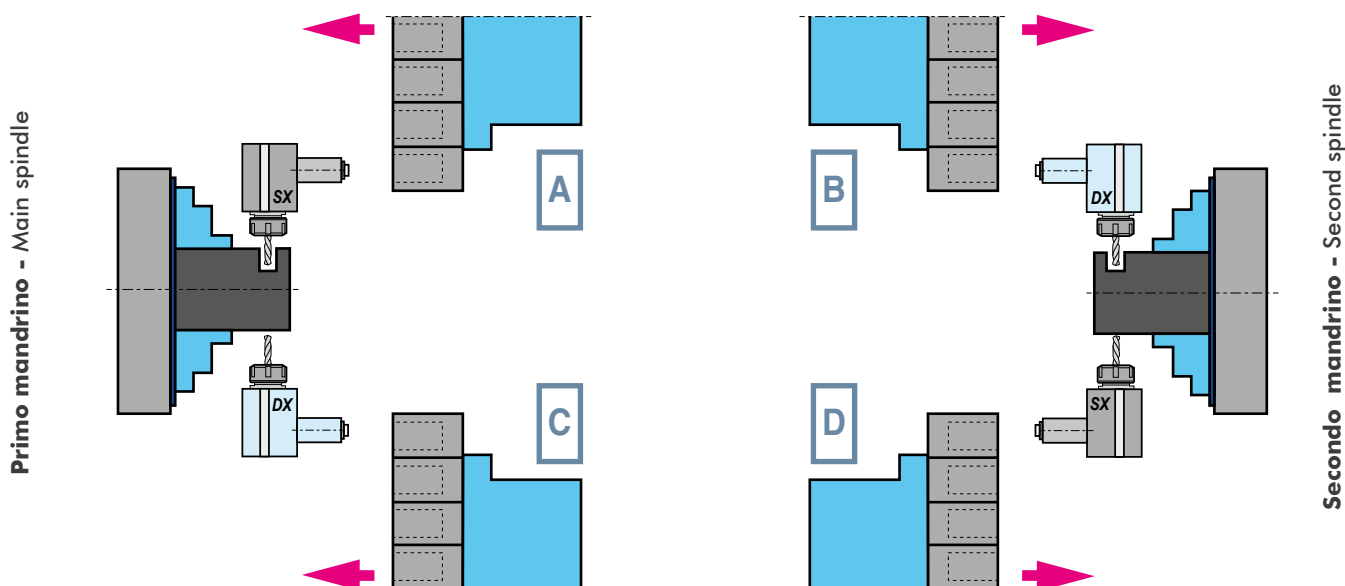
MOTORIZZATI RADIALI PER LAVORAZIONI ASSIALI RADIAL DRIVEN TOOLS FOR AXIAL MACHINING

Montaggio TANGENZIALE - OD Mounting



MOTORIZZATI RADIALI PER LAVORAZIONI RADIALI RADIAL DRIVEN TOOLS FOR RADIAL MACHINING

Montaggio FRONTALE - FACE Mounting



CAMBI RAPIDI MODULARI 2.0

MODULAR QUICK CHANGE ADAPTORS 2.0



Compatibili con tutte le uscite ER - Compatible with all ER outputs

I cambi rapidi modulari Gerardi mantenendo il presetting precedentemente realizzato consentono un notevole risparmio dei costi ed un'ottimizzazione dei tempi ciclo. Sono perfettamente compatibili con tutti i motorizzati e le teste angolari aventi uscita ER DIN6499 e possono essere utilizzati sia con refrigerante interno che esterno.

The Gerardi modular quick change adaptors keep the tool presetting previously made and allow great costs and machining times saving. They are perfectly compatible with all driven tools and angle head with ER DIN6499 output and they can be used with internal or external coolant..

Vedi intera gamma nel capitolo Accessori pag. 5.134 / 5.135 - See the full range in the Accessories chapter at pages 5.134 / 5.135



Modelli 2.0 Types:

- Nuovi cambi rapidi modulari 2.0 a FORTE SERRAGGIO, 100% Made in Italy.
- Sistema di portautensili modulari adatti al montaggio su qualsiasi tipologia di uscita ER.
- Prestazioni garantite e maggior rigidità sui motorizzati Gerardi grazie alla losanga di trascinamento (rimovibile) e alla ghiera con cuscinetto a sfera.
- Adattabili a motorizzati con uscita refrigerante sia interna che esterna.

- Universal HIGH TORQUE modular quick change adaptor 100% Made in Italy.
- Modular toolholder system suitable for every Driven Tool ER collet output.
- Guaranteed higher rigidity and performances on Gerardi driven tools thanks to the removable diamond plate and the ball bearing nut
- All modular quick change 2.0 adaptors are suitable for ER toolholder with external and internal coolant supply

CORPO CAMBIO RAPIDO 2.0
2.0 QUICK CHANGE BODY

GHIERA CON CUSCINETTO
BALL BEARING NUT

LOSANGA DI TRASCINAMENTO REMOVIBILE
REMOVABLE DIAMOND PLATE
BREVETTO DEPOSITATO
PATENT PENDING



CAMBI RAPIDI MODULARI 2.0
A FORTE SERRAGGIO !
HIGH TORQUE QUICK
CHANGE ADAPTORS 2.0

Ghiera con cuscinetto a sfera per un serraggio più rigido e losanga di trascinamento removibile

Ball bearing nut for the highest torque clamping and removable diamond plate.



ECONOMICI
MONEY SAVER

I cambi rapidi modulari ti aiutano a ridurre i costi-extra per l'acquisto di nuovi motorizzati o teste angolari.

The costs for further requirements of spindle units can be reduced by using the universal quick change adaptors



GRANDE VERSATILITÀ &
MAGGIORE PRESTAZIONE
VERSATILITY & PERFORMANCE IMPROVED

Ampia gamma di uscite disponibili. Ghiera cuscinetto e losanga di trascinamento per una maggiore rigidità.

Wide range of outputs available. Ball bearing nut and diamond plate for highest rigidity.



ESTREMA COMPATIBILITÀ
EXTREME COMPATIBILITY

I cambi rapidi modulari possono essere montati su ogni tipo di Motorizzato o Testa angolare con uscita ER.

The quick change adaptors can be mounted on any type of Driven Tool or right Angle Head with ER output

DIN 5480

VDI DRIVEN TOOLS

TORRETTA TIPO / TURRET TYPE
DIN69880 (VDI STANDARD)



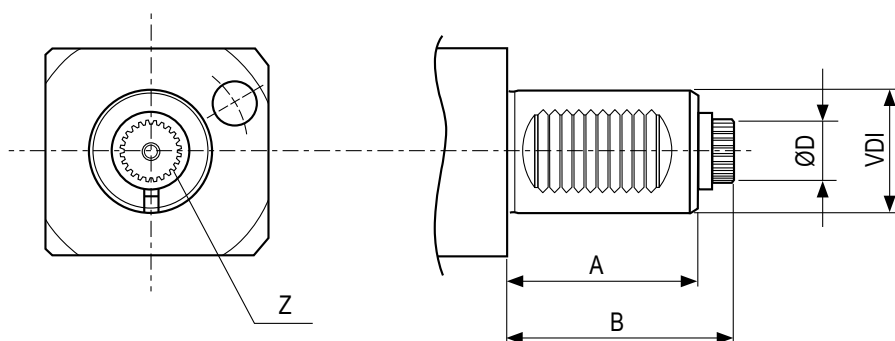
DIN 5480



DIN 5482

BARUFFALDI

DIN 1809



VDI	A	B	ØD	Z (N° denti - Teeth)
20	35	51	10,8	12
25	48	57	13,8	16
30	55	67	15,8	18
40	63	75	19,8	24
50	78	93	23,8	18

DOTAZIONE STANDARD

STANDARD EQUIPMENT

Chiave bloccaggio albero Art.179CH /
ugello refrigerazione Art.180 / vite bloccaggio motorizzato
Art.179CH shaft lock wrench /
cooling nozzle Art.180 / nozzle lock screws

CAMBI RAPIDI MODULARI

MODULAR QUICK CHANGE

Vedi pag. 4.10
See page 4.10

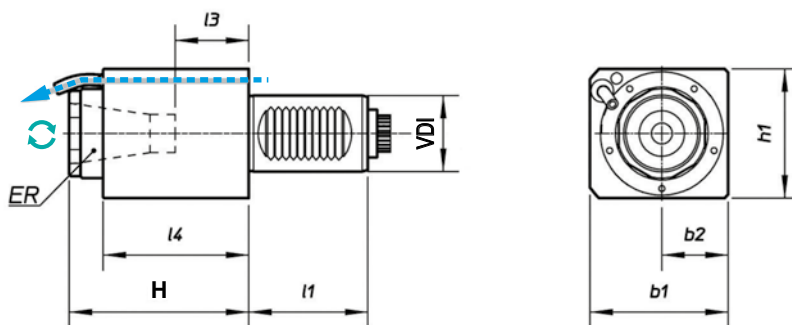
Facile e veloce sistema modulare per il cambio rapido delle diverse
tipologie di portautensili con la sede dell'utensile per pinza ER (DIN6499).
Modular toolholder system for the fitting of toolholders in
a spindle unit with ER collets (DIN6499) outputs.



MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


 TIPO - TYPE
Assiale - Axial

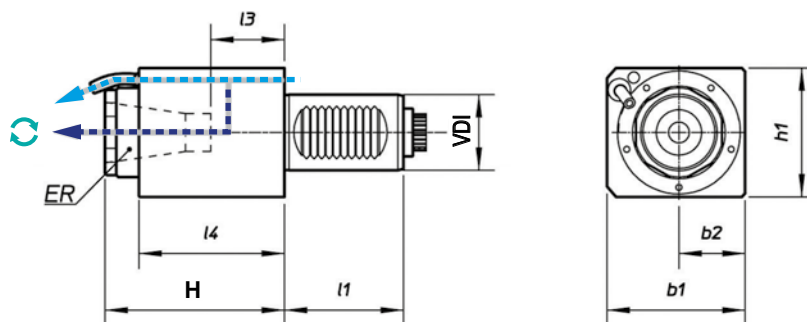
 USCITA - OUTPUT
**Porta Pinza
Collet Chuck**

 REFRIGERANTE
COOLANT
**Esterno
External**

 RATIO
1:1

 ROTAZIONE - ROTATION
**Uguale al mandrino
Same as machine spindle**

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8002	25	ER-25 - Ø1+16	NO	48	69	21	54,5	54	27	56	20	6.000	6	
99.ST.8003	30	ER-25 - Ø1+16	NO	55	66	21	59	62	31	64	32	6.000	8	
99.ST.8004	30	ER-25 - Ø1+16	NO	55	94	39	88	62	31	64	32	6.000	8	
99.ST.8005	40	ER-32 - Ø2+20	NO	63	95	34	77	73	35	70	63	6.000	10	
99.ST.8006	40	ER-32 - Ø2+20	NO	63	115	54	97	73	35	70	63	6.000	10	
99.ST.8007	50	ER-40 - Ø3+30	NO	78	88	25	69	88	44	88	100	4.000	12	
99.ST.8008	50	ER-40 - Ø3+30	NO	78	120	45	102	88	44	88	100	4.000	12	
99.ST.80101	60	ER-40 (Est.- Ext)	NO	106,6	157,8	-	105	110	55	110	160	3.200	15	


 TIPO - TYPE
Assiale - Axial

 USCITA - OUTPUT
**Porta Pinza
Collet Chuck**

 REFRIGERANTE
COOLANT
25BAR

 RATIO
1:1

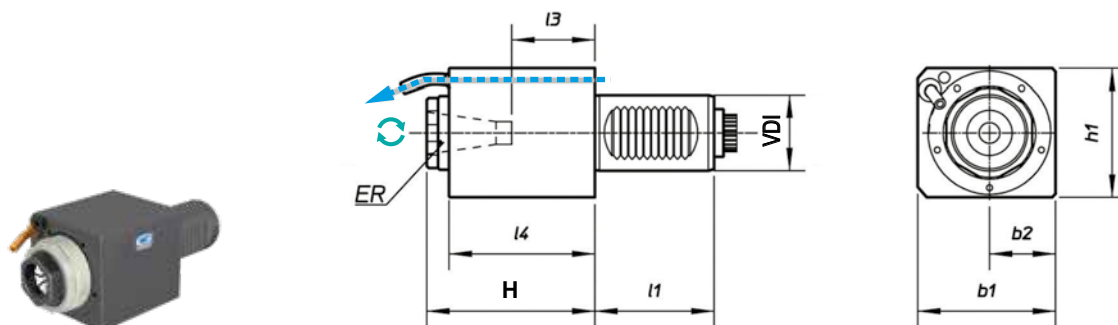
 ROTAZIONE - ROTATION
**Uguale al mandrino
Same as machine spindle**

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8010	25	ER-25 - Ø1+16	✓	48	89	41,5	74	54	27	56	32	6.000	6	
99.ST.8011	30	ER-25 - Ø1+16	✓	55	66	21	59	62	31	64	32	6.000	8	
99.ST.8012	30	ER-25 - Ø1+16	✓	55	94	39	88	62	31	64	32	6.000	8	
99.ST.8013	40	ER-32 - Ø2+20	✓	63	95	34	77	73	35	70	63	6.000	10	
99.ST.8014	40	ER-32 - Ø2+20	✓	63	115	54	97	73	35	70	63	6.000	10	
99.ST.8015	50	ER-40 - Ø3+30	✓	78	120	45	102	88	44	88	100	4.000	12	
99.ST.8016	50	ER-40 - Ø3+30	✓	78	155	45	112	88	44	88	100	4.000	12	
99.ST.80102	60	ER-40 (Est.- Ext)	✓ (80bar)	106,6	157,8	-	105	110	55	110	160	3.200	15	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

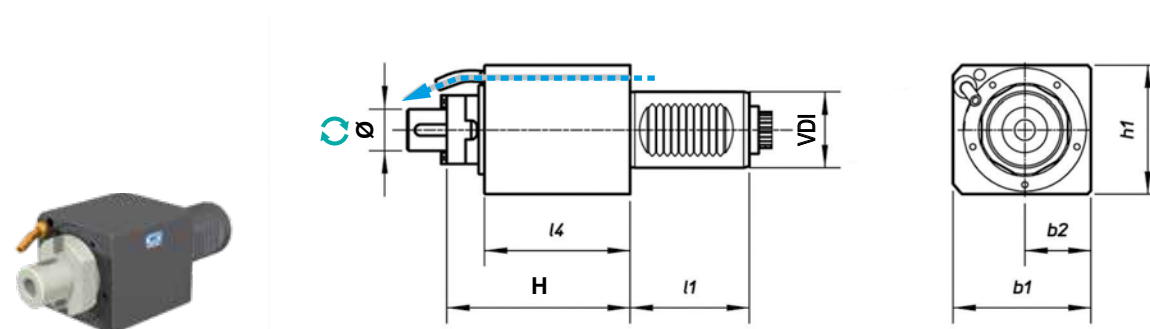
VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



	TIPO - TYPE Assiale - Axial		USCITA - OUTPUT Porta Pinza Collet Chuck		REFRIGERANTE COOLANT Esterno External		RATIO 1:4		ROTAZIONE - ROTATION Uguale al mandrino Same as machine spindle
---	---------------------------------------	---	--	---	--	--	---------------------	---	---

Code	VDI	Output	Int Cool.	l1	H	I3	I4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8018	25	ER-16 - Ø1+10	NO	48	98,5	60,5	89,5	54	27	56	5	24.000	3	
99.ST.8019	30	ER16-Ø1+10	NO	-	100	-	-	62	31	64	32	20.000	-	
99.ST.8020	40	ER-20 - Ø1+13	NO	63	112,5	74,5	106	76	38	76	16	16.000	5	
99.ST.8021	50	ER-20 - Ø1+13	NO	78	128,5	88,5	122	88	44	88	25	16.000	6	



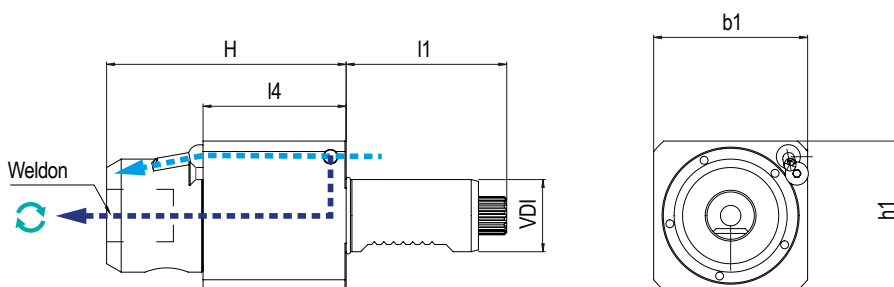
	TIPO - TYPE Assiale - Axial		USCITA - OUTPUT Porta Fresa Shell End Milling Cutter		REFRIGERANTE COOLANT Esterno External		RATIO 1:1		ROTAZIONE - ROTATION Uguale al mandrino Same as machine spindle
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Code	VDI	Output	Int Cool.	l1	H	I4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8023	25	Ø16	NO	48	110,5	89,5	54	27	56	20	6.000	6	
99.ST.8024	30	Ø22	NO	55	112	88	62	31	64	32	6.000	8	
99.ST.8025	40	Ø22	NO	63	102	77	73	35	70	63	6.000	10	
99.ST.8026	50	Ø22	NO	78	138	112	88	44	88	100	6.000	12	
99.ST.8027	50	Ø27	NO	78	138	112	88	44	88	100	4.000	12	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


NEW

 TIPO - TYPE
Assiale - Axial

 USCITA - OUTPUT
Weldon

 REFRIGERANTE
 COOLANT
25BAR

 RATIO
1:1

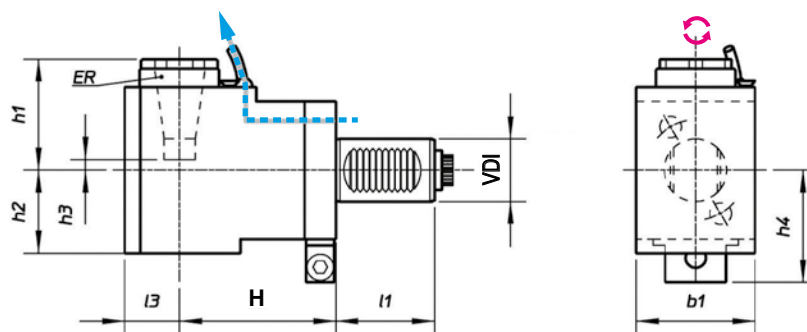
 ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

Code	VDI	Output	Int Cool.	I1	H	I4	b1	h1	Nm	Rpm	kw	
99.ST.80103	30	Weldon Ø20	NO	66,7	99,59	59,5	64	62	32	5.000	8	
99.ST.80104	30	Weldon Ø20	✓	66,7	99,59	59,5	64	62	32	5.000	8	
99.ST.80105	30	Weldon Ø16	NO	66,7	99,59	59,5	64	62	32	5.000	8	
99.ST.80106	30	Weldon Ø16	✓	66,7	99,59	59,5	64	62	32	5.000	8	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



TIPO - TYPE
Radiale - Radial



USCITA - OUTPUT
**Porta Pinza
Collet Chuck**



REFRIGERANTE
COOLANT
**Esterno
External**

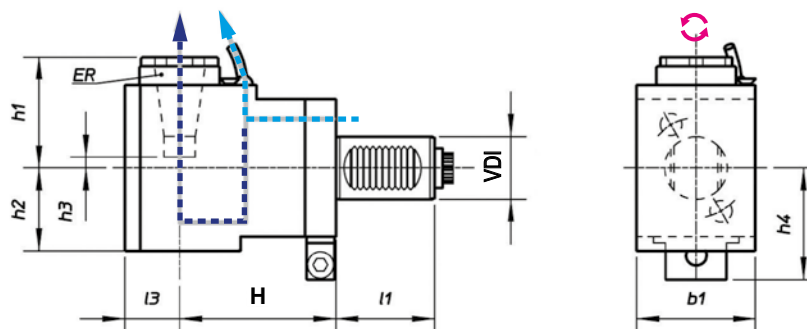


RATIO
1:1



ROTAZIONE - ROTATION
**Opposto al mandrino
Opposite to machine spindle**

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8029	25	ER-25 - Ø1+16	NO	48	75	28	54	50,5	42	4	48	20	6.000	6	
99.ST.8030	30	ER-25 - Ø1+16	NO	55	55	31	64	56	48	3	54	32	6.000	8	
99.ST.8031	30	ER-25 - Ø1+16	NO	55	85	31	64	56	48	3	54	32	6.000	8	
99.ST.8032	30	ER-25 - Ø1+16	NO	55	100	31	64	56	48	3	54	32	6.000	8	
99.ST.8033	40	ER-32 - Ø2+20	NO	63	100	35	76	71	55	11	71	63	6.000	10	
99.ST.8034	40	ER-32 - Ø2+20	NO	63	120	35	76	71	55	11	71	63	6.000	10	
99.ST.8035	50	ER-40 - Ø3+30	NO	78	110	44	88	92	73	16	79	100	4.000	12	



TIPO - TYPE
Radiale - Radial



USCITA - OUTPUT
**Porta Pinza
Collet Chuck**



REFRIGERANTE
COOLANT
25BAR



RATIO
1:1



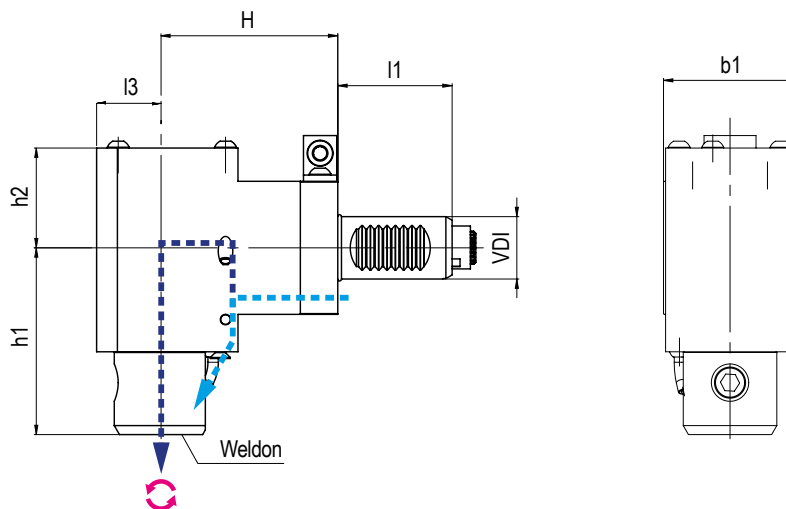
ROTAZIONE - ROTATION
**Opposto al mandrino
Opposite to machine spindle**

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8037	25	ER-25 - Ø1+16	✓	48	75	28	54	60	61	4	48	20	6.000	6	
99.ST.8038	30	ER-25 - Ø1+16	✓	55	55	31	64	56	60	2	54	32	6.000	8	
99.ST.8039	30	ER-25 - Ø1+16	✓	55	85	31	64	56	60	2	54	32	6.000	8	
99.ST.8040	30	ER-25 - Ø1+16	✓	55	100	31	64	56	60	2	54	32	6.000	8	
99.ST.8041	40	ER-32 - Ø2+20	✓	63	100	35	76	71	62	11	71	63	6.000	10	
99.ST.8042	40	ER-32 - Ø2+20	✓	63	120	35	76	71	73	11	71	63	6.000	10	
99.ST.8043	50	ER-40 - Ø3+30	✓	78	110	44	88	92	73	16	79	100	4.000	12	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


NEW

 TIPO - TYPE
Radiale - Radial

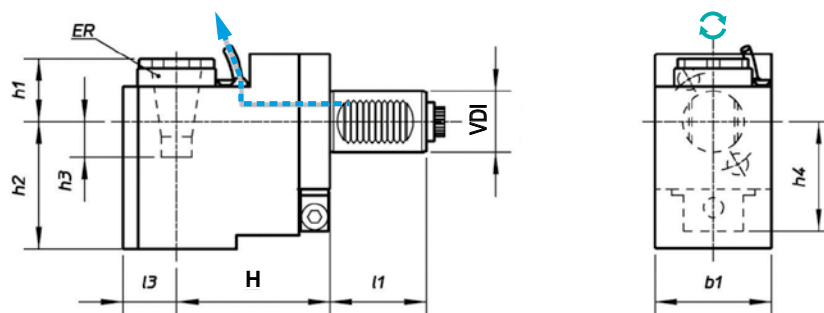
 USCITA - OUTPUT
Weldon

 REFRIGERANTE
 COOLANT
25BAR

 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	b1	h1	h2	Nm	Rpm	kw	
99.ST.80107	30	Weldon Ø20	NO	55	85	31	64	89,8	48	60	10.000	10	
99.ST.80108	30	Weldon Ø20	✓	55	85	31	64	89,8	59,7	60	10.000	10	
99.ST.80109	30	Weldon Ø16	NO	55	85	31	64	89,9	48	60	10.000	10	
99.ST.80110	30	Weldon Ø16	✓	55	85	31	64	89,9	59,7	60	10.000	10	


 TIPO - TYPE
Arretrato
 Rear Offset

 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
1:1

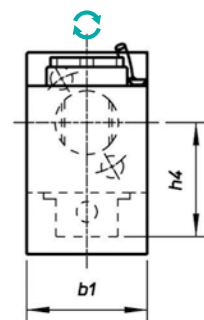
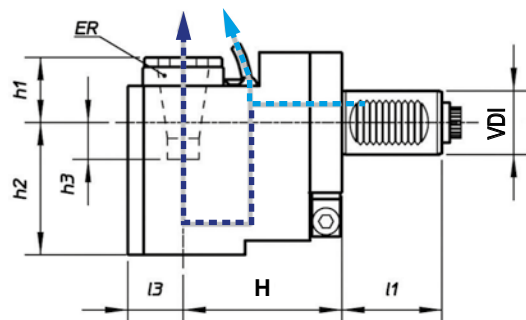
 ROTAZIONE - ROTATION
Uguale al mandrino
 Same as machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8045	25	ER-20 - Ø1÷13	NO	48	75	28	54	13,5	79	41	48	20	6.000	6	
99.ST.8046	30	ER-25 - Ø1÷16	NO	55	85	31	64	21	90	45	56	32	5.000	8	
99.ST.8047	30	ER-25 - Ø1÷16	NO	55	100	31	64	21	90	45	56	32	5.000	8	
99.ST.8048	40	ER-32 - Ø2÷20	NO	63	100	35	76	20	106	40	65,5	63	6.000	10	
99.ST.8049	50	ER-40 - Ø3÷30	NO	78	110	44	88	31	123	44	73,5	100	4.000	12	

MODELLI DI TORNIO COMPATIBILI
COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



TIPO - TYPE
Arretrato
Rear Offset



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
25BAR

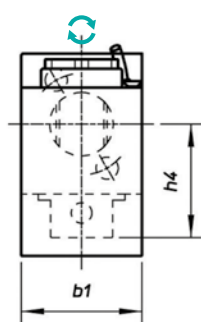
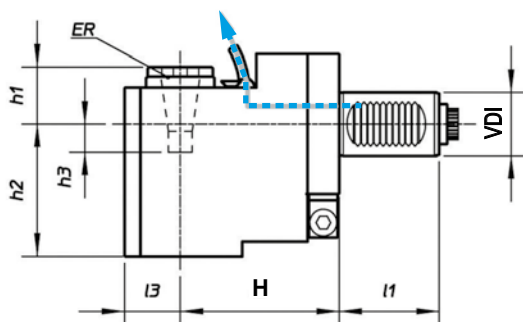


RATIO
1:1



ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8051	25	ER-20 - Ø1÷13	✓	48	75	28	54	23	98	41	48	20	6.000	6	
99.ST.8052	30	ER-25 - Ø1÷16	✓	55	85	31	64	24	105,5	45,5	56	32	5.000	8	
99.ST.8053	30	ER-25 - Ø1÷16	✓	55	100	31	64	24	105,5	45,5	56	32	5.000	8	
99.ST.8054	40	ER-32 - Ø2÷20	✓	63	100	35	76	30	124	40	65,5	63	6.000	10	
99.ST.8055	50	ER-40 - Ø3÷30	✓	78	110	44	88	44	140,5	44	80,5	100	4.000	12	



TIPO - TYPE
Arretrato
Rear Offset



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External



RATIO
1:4



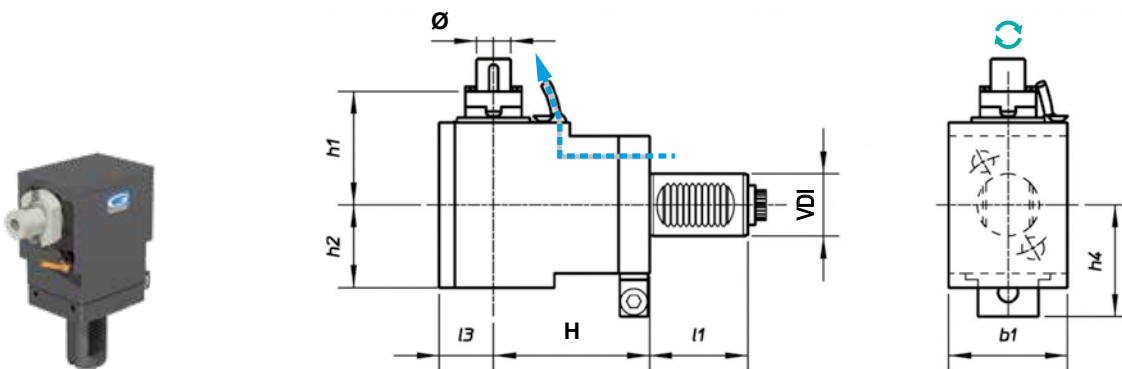
ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8057	25	ER-16 - Ø1÷10	NO	48	90	21	54	31	81	11	48	5	24.000	3	
99.ST.8058	30	ER-16 - Ø1÷10	NO	55	95	21	64	33	84	15	56	8	21.000	4	
99.ST.8059	40	ER-20 - Ø1÷13	NO	63	125	27	76	45	108	10	65,5	16	16.000	5	
99.ST.8060	50	ER-20 - Ø1÷13	NO	78	135	27	86	45	113	10	73,5	25	16.000	6	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


 TIPO - TYPE
Radiale
 Radial

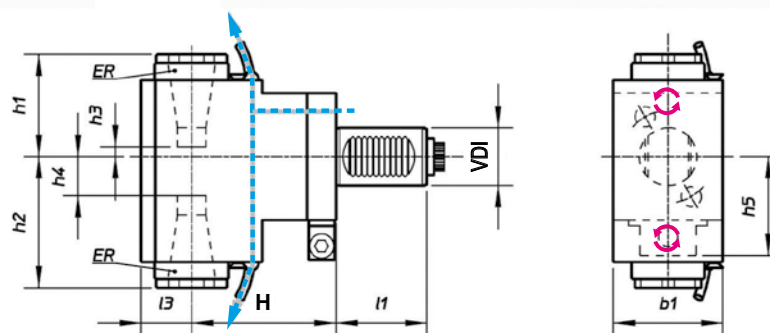
 USCITA - OUTPUT
Porta Fresa
 Shell End Milling Cutter

 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
2:1

 ROTAZIONE - ROTATION
Uguale al mandrino
 Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h4	Nm	Rpm	kw	
99.ST.8070	25	Ø16	NO	48	75	28	54	66	48	48	40	3.000	6	
99.ST.8071	30	Ø22	NO	55	55	31	64	74	48	56	63	2.500	8	
99.ST.8072	30	Ø22	NO	55	85	31	64	74	48	56	63	2.500	8	
99.ST.8073	30	Ø22	NO	55	100	31	64	74	48	56	63	2.500	8	
99.ST.8074	40	Ø22	NO	63	100	35	76	78	55	65,5	63	3.000	8	
99.ST.8075	40	Ø22	NO	63	120	35	76	78	55	65,5	63	3.000	8	
99.ST.8076	50	Ø27	NO	78	110	44	88	110	62	73,5	100	2.000	12	


 TIPO - TYPE
Radiale Doppio
 Double Radial

 USCITA - OUTPUT
Porta Fresa
 Shell End Milling Cutter

 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	h5	Nm	Rpm	kw	
99.ST.8078	25	ER-20 - Ø1÷13	NO	48	75	28	54	50,5	71,5	4	32	48	20	6.000	6	
99.ST.8079	30	ER-25 - Ø1÷16	NO	55	85	31	64	63	84	2,5	22,5	56	32	5.000	8	
99.ST.8080	30	ER-25 - Ø1÷16	NO	55	100	31	64	63	84	2,5	22,5	56	32	5.000	8	
99.ST.8081	40	ER-32 - Ø2÷20	NO	63	100	35	76	71	96	11	36,5	65,5	63	6.000	10	
99.ST.8082	40	ER-32 - Ø2÷20	NO	63	120	35	76	71	96	11	36,5	65,5	63	6.000	10	

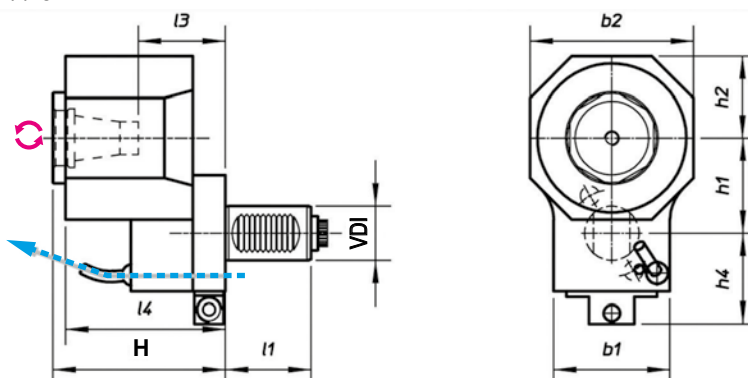
MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



NEW



TIPO - TYPE
Disassato
Offset Axis



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External



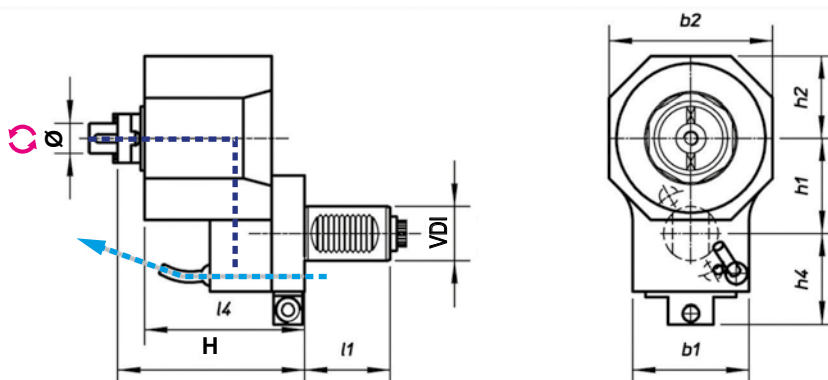
RATIO
2:1



ROTAZIONE - ROTATION
Opposto al mandrino
Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l4	b1	b2	h1	h2	h4	Nm	Rpm	kw	
99.ST.8083	30	ER-25 - Ø1+16	NO	55	95	88	64	90	52,5	45	54	64	3.000	8	
99.ST.80111	30	ER-32 - Ø2+20	NO	55	100,25	88	-	90	-	-	-	63	2.500	8	
99.ST.80112	40	ER-32 - Ø2+20	NO	63	99	92	76	108	68,5	54	65,5	100	2.000	10	

NEW



TIPO - TYPE
Disassato
Offset Axis



USCITA - OUTPUT
Porta Fresa
Shell End Milling Cutter



REFRIGERANTE
COOLANT
Esterno
External



RATIO
2:1



ROTAZIONE - ROTATION
Opposto al mandrino
Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l4	b1	b2	h1	h2	h4	Nm	Rpm	kw	
99.ST.8084	30	Ø22	NO	55	95	88	64	90	52,5	45	54	64	3.000	8	
99.ST.80100	40	Ø22	NO	63	117	92	76	108	68,5	54	65,5	100	2.000	10	

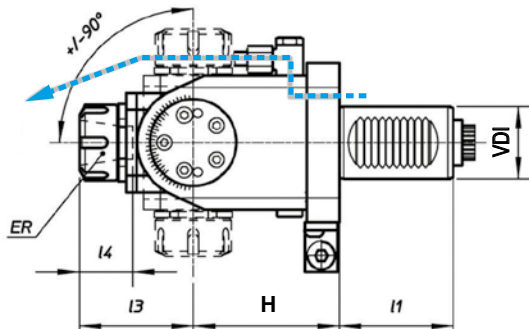
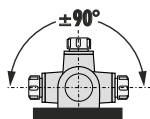
MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

VDI 20 / VDI 25 / VDI 30 / VDI 50

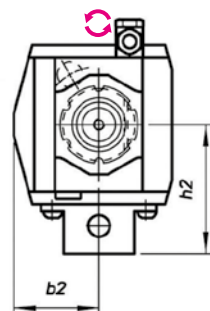
Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



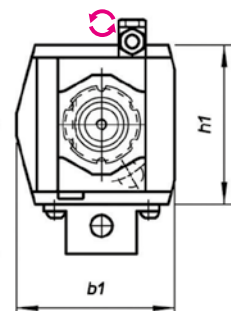
NEW



SINISTRO - LEFT
(Standard)



DESTRO - RIGHT
(Specify)



TIPO - TYPE

Orientabile
Adjustable $\pm 90^\circ$



USCITA - OUTPUT

Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT

Esterno
External



RATIO

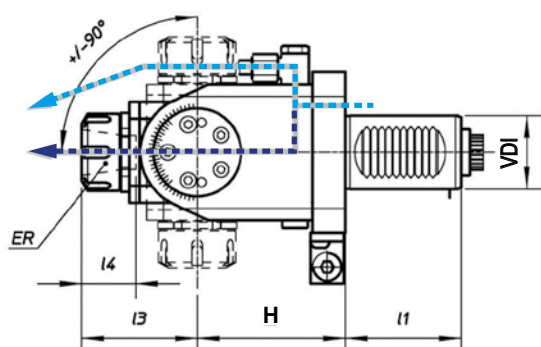
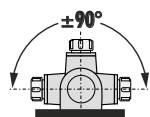
1:1



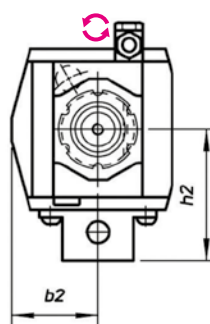
ROTAZIONE - ROTATION

Opposto al mandrino
Opposite to machine spindle

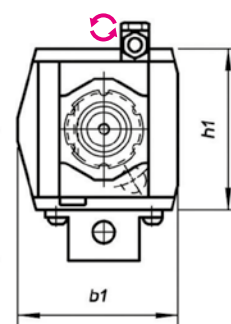
Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	h2	Nm	Rpm	kw
99.ST.8086	25	ER-16 - Ø1÷10	NO	48	55	54	34,5	70,5	38	65	49,5	10	6.000	2
99.ST.8097	25	ER-20 - Ø1÷13	NO	48	70	52	37	70	37	64	54	15	6.000	3
99.ST.8087	30	ER-20 - Ø1÷13	NO	55	64	52	37	70	37	64	54	15	6.000	3
99.ST.8088	30	ER-20 - Ø1÷13	NO	55	97	52	37	70	37	64	54	15	6.000	3
99.ST.8089	40	ER-25 - Ø1÷16	NO	63	81	63	42	87	47	88	71	25	4.000	4
99.ST.8098	40	ER-25 - Ø1÷16	NO	63	120	63	42	87	47	88	71	25	4.000	4
99.ST.8096	50	ER-32 - Ø2÷20	NO	78	123	101	47	134	54	108	78	50	4.000	6



SINISTRO - LEFT
(Standard)



DESTRO - RIGHT
(Specify)



TIPO - TYPE

Orientabile
Adjustable $\pm 90^\circ$



USCITA - OUTPUT

Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT

25BAR



RATIO

1:1



ROTAZIONE - ROTATION

Opposto al mandrino
Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	h2	h4	Nm	Rpm	kw
99.ST.8091	30	ER-20 - Ø1÷13	✓	55	64	37	52	37	70	37	64	54	15	6.000	3
99.ST.8092	30	ER-20 - Ø1÷13	✓	55	97	37	52	37	70	37	64	54	15	6.000	3
99.ST.8093	40	ER-25 - Ø1÷16	✓	63	81	42	63	42	87	47	88	71	25	4.000	4

DIN 5482

VDI DRIVEN TOOLS



TORRETTA TIPO / TURRET TYPE
DIN69880 (VDI STANDARD)

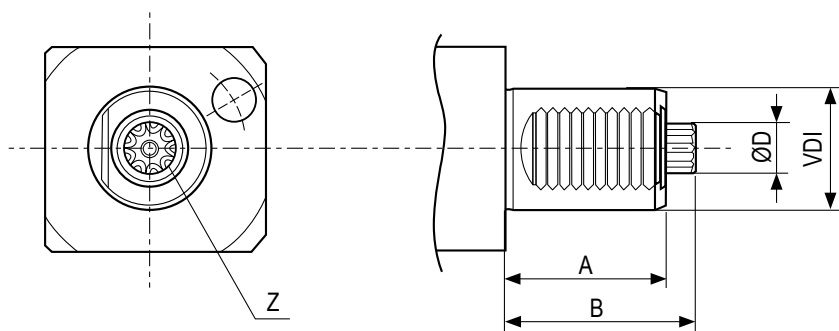
DIN 5482



DIN 5480

BARUFFALDI

DIN 1809



VDI	A	B	ØD	E	Z (N° denti - Teeth)
30	45	55	14,5	B15X12	8
40	53	63	16,5	B17X14	9
50	78	93	19,5	B20X17	11
60	94	108	24,5	B25X22	14



DOTAZIONE STANDARD

STANDARD EQUIPMENT

Chiave bloccaggio albero Art.179CH /
ugello refrigerazione Art.180 / vite bloccaggio motorizzato
Art.179CH shaft lock wrench /
cooling nozzle Art.180 / nozzle lock screws



CAMBI RAPIDI MODULARI

MODULAR QUICK CHANGE

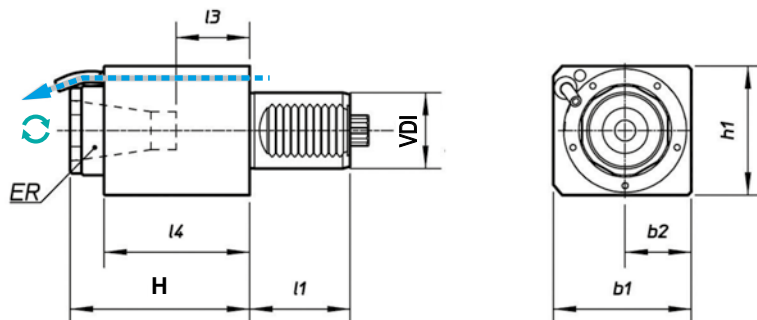
Vedi pag. 4.10
See page 4.10

Facile e veloce sistema modulare per il cambio rapido delle diverse
tipologie di portautensili con la sede dell'utensile per pinza ER (DIN6499).
Modular toolholder system for the fitting of toolholders in
a spindle unit with ER collets (DIN6499) outputs.

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


 TIPO - TYPE
Assiale - Axial

 USCITA - OUTPUT
**Porta Pinza
Collet Chuck**

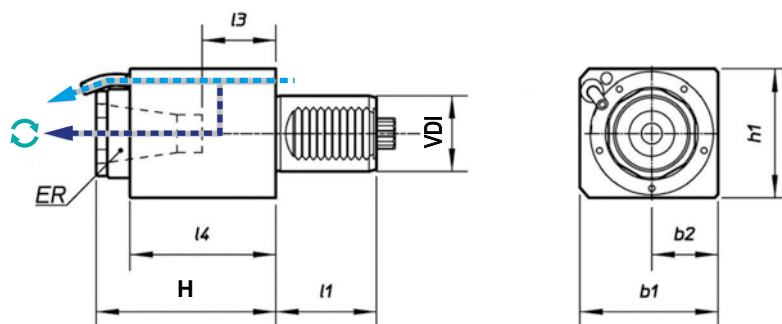
 REFRIGERANTE
COOLANT
**Esterno
External**

 RATIO
1:1

 ROTAZIONE - ROTATION
**Uguale al mandrino
Same as machine spindle**

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8201	30	ER-25 - Ø1÷16	NO	45	94	39	88	62	31	64	32	6.000	8	
99.ST.8203	40	ER-32 - Ø2÷20	NO	53	115	54	97	73	35	70	63	5.000	10	
99.ST.8205	50	ER-40 - Ø3÷30	NO	78	150	75	142	88	44	88	100	4.000	12	
99.ST.8206	60	ER-50 - Ø7÷34	NO	94	220	110	168	110	55	110	160	3.200	15	

4


 TIPO - TYPE
Assiale - Axial

 USCITA - OUTPUT
**Porta Pinza
Collet Chuck**

 REFRIGERANTE
COOLANT
25BAR

 RATIO
1:1

 ROTAZIONE - ROTATION
**Uguale al mandrino
Same as machine spindle**

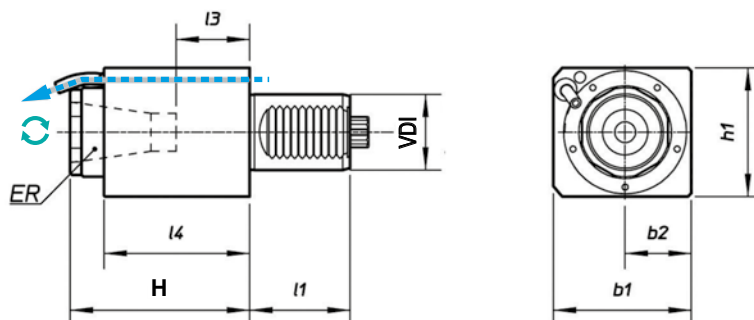
Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8207	30	ER-25 - Ø1÷16	✓	45	94	39	88	62	31	64	32	6.000	8	
99.ST.8208	40	ER-32 - Ø2÷20	✓	53	115	54	97	73	35	70	63	5.000	10	
99.ST.8210	50	ER-40 - Ø3÷30	✓	78	133	45	112	88	44	88	100	4.000	12	
99.ST.8211	60	ER-50 - Ø7÷34	✓	94	228	110	168	110	55	110	160	3.200	15	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

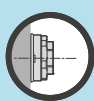
VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60



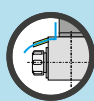
Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



TIPO - TYPE
Assiale - Axial



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External

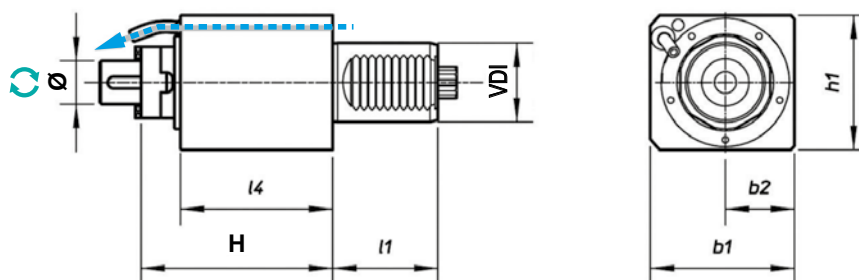


RATIO
1:4



ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8212	30	ER-16 - Ø1+10	NO	45	100	58	88	62	31	64	8	20.000	4	
99.ST.8213	40	ER-20 - Ø1+13	NO	53	112,5	74,5	106	76	38	76	16	16.000	5	
99.ST.8214	50	ER-20 - Ø1+13	NO	78	128,5	88,5	122	88	44	88	25	16.000	6	



TIPO - TYPE
Assiale - Axial



USCITA - OUTPUT
Porta Fresa
Shell End Milling Cutter



REFRIGERANTE
COOLANT
Esterno
External



RATIO
1:1



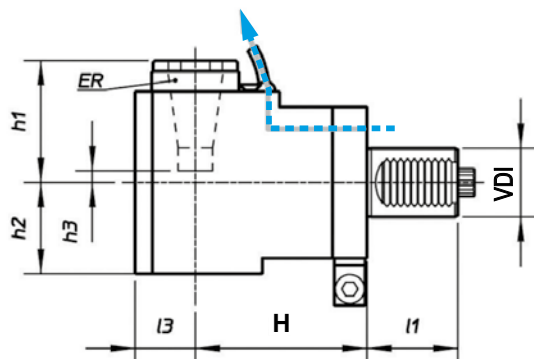
ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

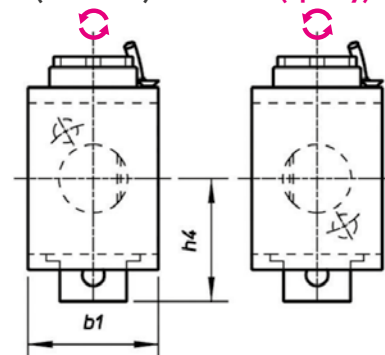
Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8215	30	Ø22	NO	45	112		88	62	31	64	32	6.000	8	
99.ST.8216	40	Ø22	NO	53	124		99	73	35	70	63	5.000	10	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Radial - Radial

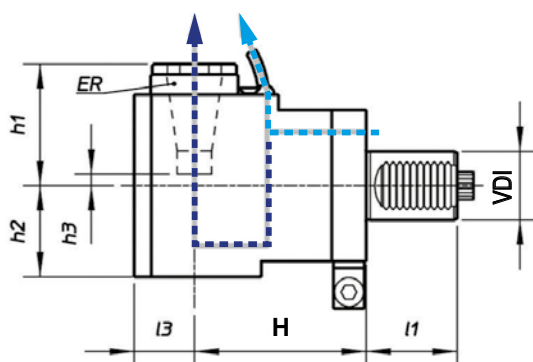
 USCITA - OUTPUT
Porta Pinza Collet Chuck

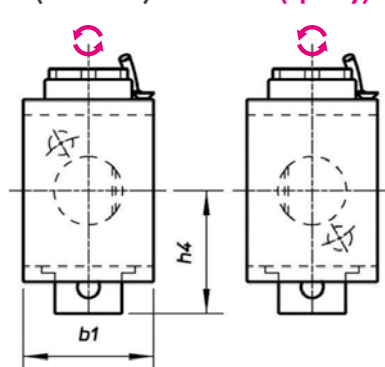
 REFRIGERANTE
 COOLANT
Esterno External

 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8217	30	ER-25 - Ø1÷16	NO	45	55	31	64	56	48	3	52	32	6.000	8	
99.ST.8220	40	ER-32 - Ø2÷20	NO	53	100	35	76	71	55	11	71	63	5.000	10	
99.ST.8221	50	ER-40 - Ø3÷30	NO	78	110	44	88	92	62	17	80,5	100	4.000	12	
99.ST.8222	60	ER-50 - Ø7÷34	NO	94	130	55	110	149	102	39	103	160	3.200	15	


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Radial - Radial

 USCITA - OUTPUT
Porta Pinza Collet Chuck

 REFRIGERANTE
 COOLANT
25BAR

 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino Opposite to machine spindle

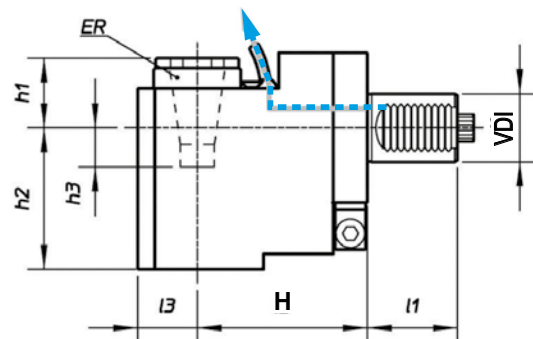
Code	VDI	Output	Int Cool.	I1	H	I3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8223	30	ER-25 - Ø1÷16	✓	45	55	31	64	56	60	2	52	32	6.000	8	
99.ST.8226	40	ER-32 - Ø2÷20	✓	53	100	35	76	71	62	11	71	63	5.000	10	
99.ST.8227	50	ER-40 - Ø3÷30	✓	78	110	44	88	105	79,5	17	80,5	100	4.000	12	
99.ST.8228	60	ER-50 - Ø7÷34	✓	94	130	55	110	157	102	39	103	160	3.200	15	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

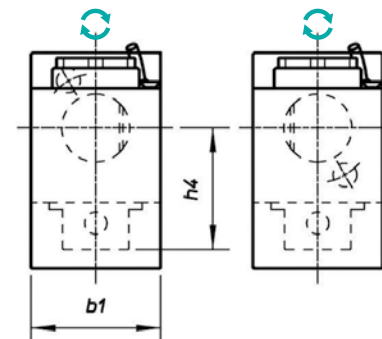


Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Arretrato
Rear Offset



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External

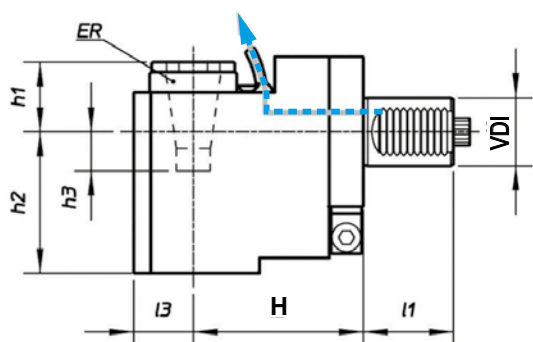


RATIO
1:1



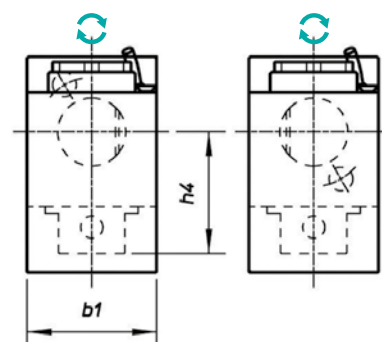
ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8229	30	ER-25 - Ø1+16	NO	45	85	31	64	14,5	90	45	52	32	6.000	8	
99.ST.8230	40	ER-32 - Ø2+20	NO	53	100	35	76	20	106	40	72,5	63	5.000	10	
99.ST.8231	50	ER-40 - Ø3+30	NO	78	110	44	88	31	123	44	80,5	100	4.000	12	
99.ST.8232	60	ER-50 - Ø7+34	NO	94	135	55	110	67	184	43	103	160	3.200	15	



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Arretrato
Rear Offset



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
25BAR



RATIO
1:1



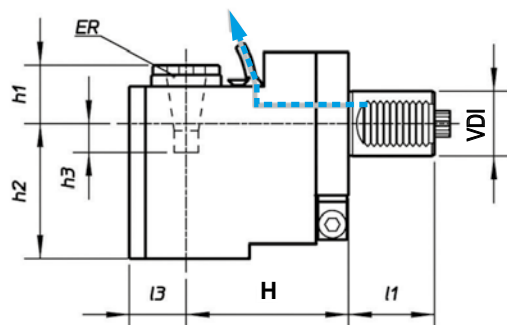
ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8233	30	ER-25 - Ø1+16	✓	45	85	31	64	24	105,5	45,5	52	32	6.000	8	
99.ST.8234	40	ER-32 - Ø2+20	✓	53	100	35	76	30	124	40	72,5	63	5.000	10	
99.ST.8235	50	ER-40 - Ø3+30	✓	78	110	44	88	44	140,5	44	80,5	100	4.000	12	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

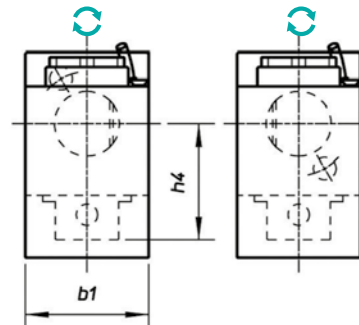
VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Arretrato
Rear Offset



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External

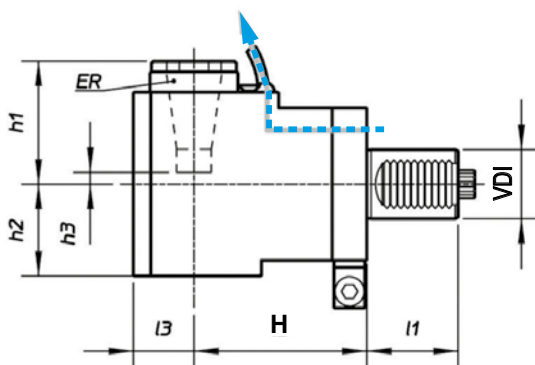


RATIO
1:4



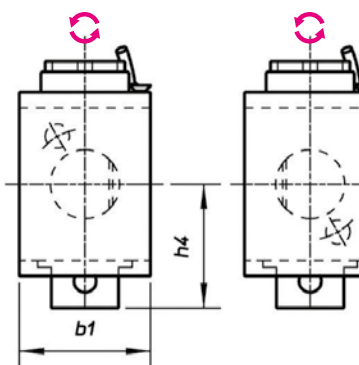
ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8237	30	ER-16 - Ø1÷10	NO	45	95	21	64	33	84	15	56	8	20.000	4	
99.ST.8238	40	ER-20 - Ø1÷13	NO	53	125	27	76	45	108	10	65,5	16	16.000	5	
99.ST.8239	50	ER-20 - Ø1÷13	NO	78	135	27	86	45	113	10	73,5	25	16.000	6	



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Radial - Radial



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External



RATIO
2:1



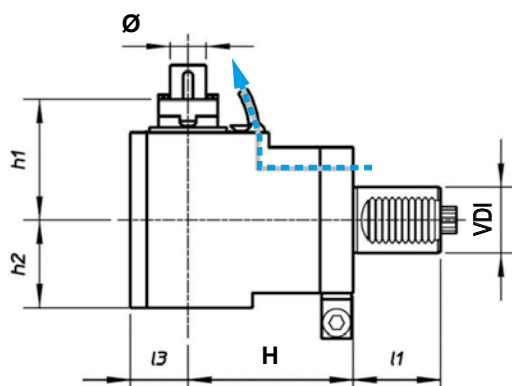
ROTAZIONE - ROTATION
Opposto al mandrino
Opposite to machine spindle

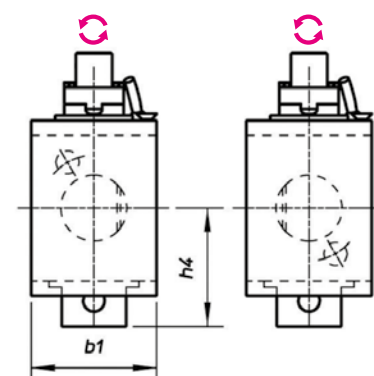
Code	VDI	Output	Int Cool.	I1	H	I3	km	h1	h2	h3	h4	Nm	Rpm	kw	
99.ST.8240	30	ER-25 - Ø1÷16	NO	45	55	31	64	56,5	48	3	52	63	2.500	8	
99.ST.8241	40	ER-32 - Ø2÷20	NO	53	100	35	76	71	55	-11	72,5	63	2.000	8	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60


Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Radial - Radial

 USCITA - OUTPUT
Porta Fresa
 Shell End Milling Cutter

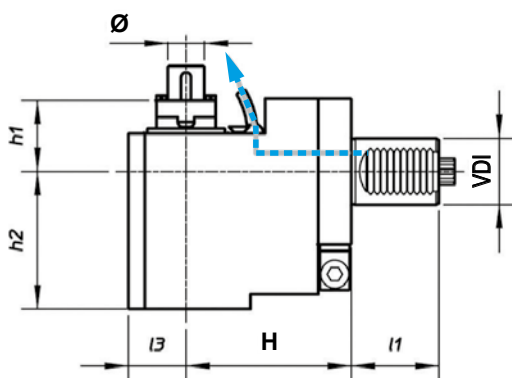
 REFRIGERANTE
 COOLANT
Esterno
 External

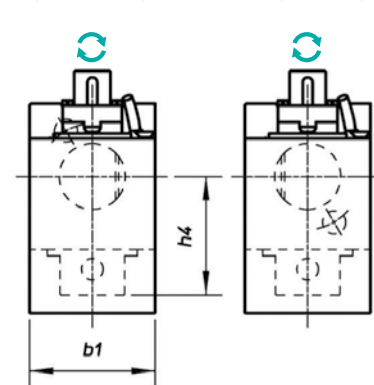
 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h4	Nm	Rpm	kw	
99.ST.8242	30	Ø22	NO	45	55	31	64	74	48	52	63	2.500	8	
99.ST.8243	40	Ø22	NO	53	100	35	76	78	55	72,5	63	2.000	8	

4


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Arretrato
 Rear Offset

 USCITA - OUTPUT
Porta Fresa
 Shell End Milling Cutter

 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
1:1

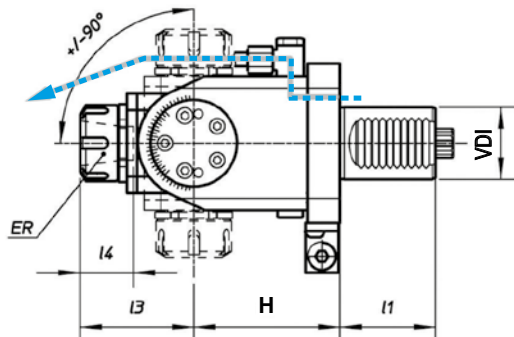
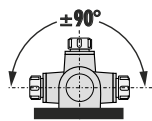
 ROTAZIONE - ROTATION
Uguale al mandrino
 Same as machine spindle

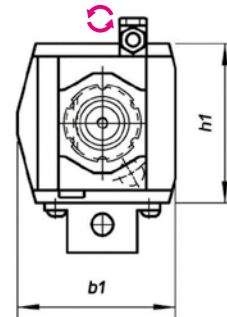
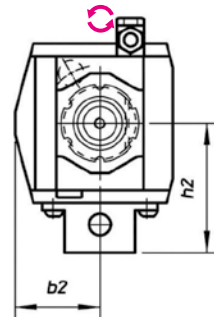
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99.ST.8244	30	Ø22	NO	45	85	31	64	32	90	52	32	2.500	8	
99.ST.8245	40	Ø22	NO	53	100	35	76	27	106	72,5	63	4.000	10	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Orientabile
 Adjustable $\pm 90^\circ$

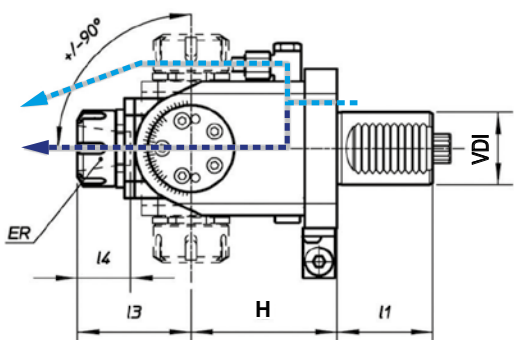
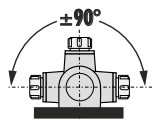
 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

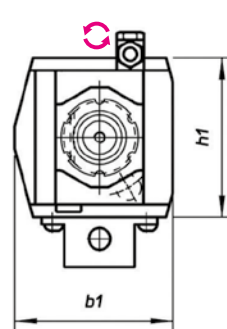
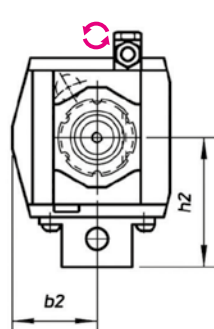
 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	h2	Nm	Rpm	kw	
99.ST.8248	30	ER-20 - Ø1+13	NO	45	64	52	37	70	37	64	54	15	6.000	3	
99.ST.8249	30	ER-20 - Ø1+13	NO	45	97	52	37	70	37	64	54	15	6.000	3	
99.ST.8250	40	ER-25 - Ø1+16	NO	53	81	63	42	87	47	88	71	25	5.000	4	
99.ST.8251	50	ER-25 - Ø1+16	NO	78	100	67	47	91	54	88	72	25	4.000	6	


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Orientabile
 Adjustable $\pm 90^\circ$

 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT
25BAR

 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	h2	Nm	Rpm	kw	
99.ST.8254	30	ER-20 - Ø1+13	✓	45	97	52	37	70	37	64	54	15	6000	3	
99.ST.8255	40	ER-25 - Ø1+16	✓	53	81	63	42	87	47	88	71	25	5000	4	

BARUFFALDI VDI DRIVEN TOOLS

**TORRETTA TIPO / TURRET TYPE
DIN69880 (VDI STANDARD)**



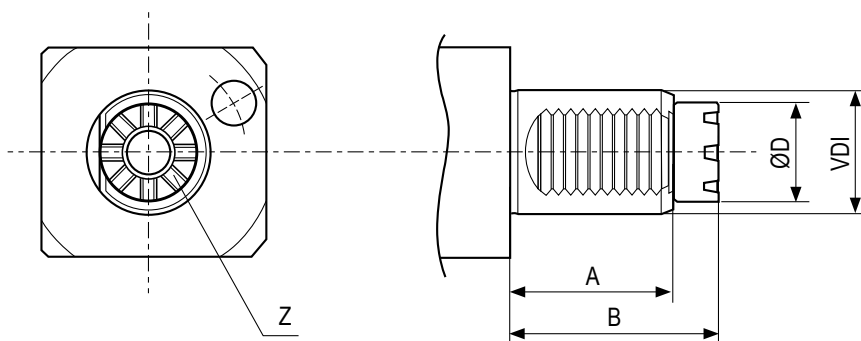
BARUFFALDI



DIN 5480

DIN 5482

DIN 1809



VDI	A	B	ØD	Z (N° denti - Teeth)
20	35	44	19	6
30	45/53	59	24	6
40	53	68	32	8
50	70	84	40	8
60	83	100	43	8

DOTAZIONE STANDARD STANDARD EQUIPMENT

Chiave bloccaggio albero Art.179CH /
ugello refrigerazione Art.180 / vite bloccaggio motorizzato
Art.179CH shaft lock wrench /
cooling nozzle Art.180 / nozzle lock screws

CAMBI RAPIDI MODULARI MODULAR QUICK CHANGE

Vedi pag. 4.10
See page 4.10

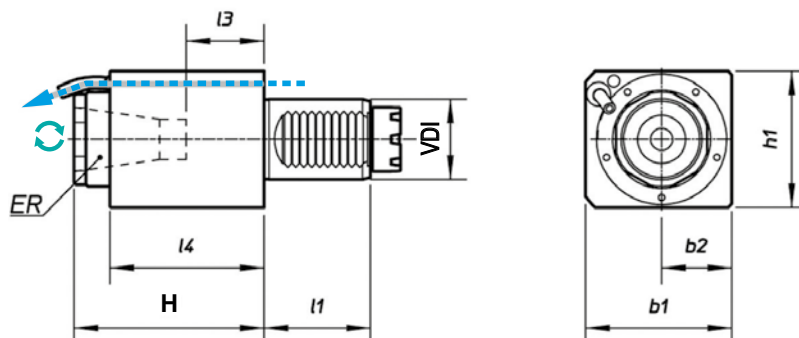
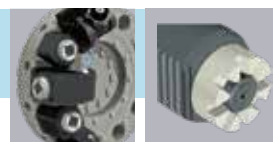
Facile e veloce sistema modulare per il cambio rapido delle diverse
tipologie di portautensili con la sede dell'utensile per pinza ER (DIN6499).
Modular toolholder system for the fitting of toolholders in
a spindle unit with ER collets (DIN6499) outputs.

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi assiali - For axial tool discs


 TIPO - TYPE
 Assiale - Axial

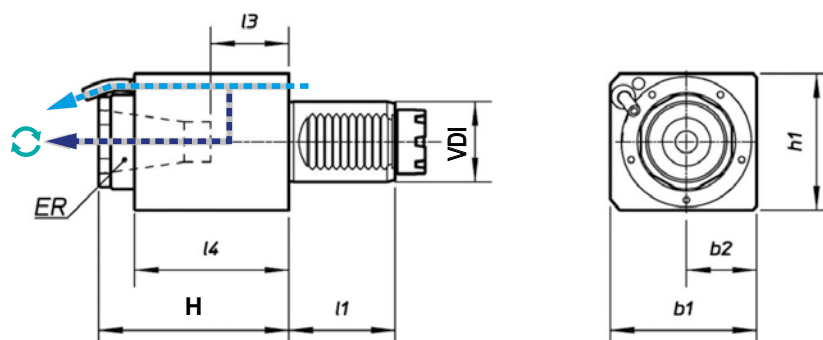
 USCITA - OUTPUT
 Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT
 Esterno
 External

 RATIO
 1:1

 ROTAZIONE - ROTATION
 Uguale al mandrino
 Same as machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	Nm	Rpm	kw	
99.BF.0001	20	ER-20 - Ø1+13	NO	35	90	49	61	50	25	56	13	6.000	5	
99.BF.0002	20	ER-20 - Ø1+13	NO	35	65	25	37	50	25	56	13	6.000	5	
99.BF.0003	30	ER-25 - Ø1+16	NO	45	94	39	88	62	31	64	32	6.000	8	
99.BF.0005	40	ER-32 - Ø2+20	NO	53	117	57	99	73	35	70	63	5.000	10	
99.BF.0007	50	ER-40 - Ø3+30	NO	70	120	45	102	88	44	88	100	4.000	12	
99.BF.0009	60	ER-50 - Ø7+34	NO	83	170	69	109	110	55	110	160	3.200	15	


 TIPO - TYPE
 Assiale - Axial

 USCITA - OUTPUT
 Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT
 25BAR

 RATIO
 1:1

 ROTAZIONE - ROTATION
 Uguale al mandrino
 Same as machine spindle

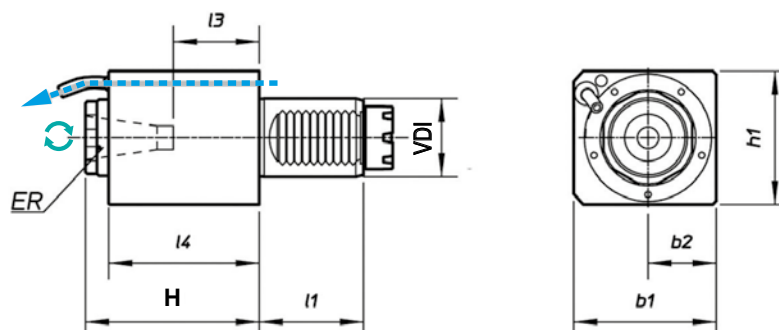
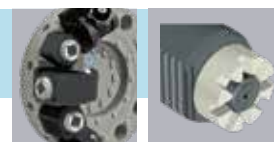
Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	Nm	Rpm	kw	
99.BF.0010	30	ER-25 - Ø1+16	✓	45	94	39	88	62	31	64	32	6.000	8	
99.BF.0011	40	ER-32 - Ø2+20	✓	53	115	54	97	73	35	70	63	5.000	10	
99.BF.0013	50	ER-40 - Ø3+30	✓	70	120	45	102	88	44	88	100	4.000	12	
99.BF.0014	60	ER-50 - Ø7+34	✓	83	170	69	109	110	55	110	160	3.200	15	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

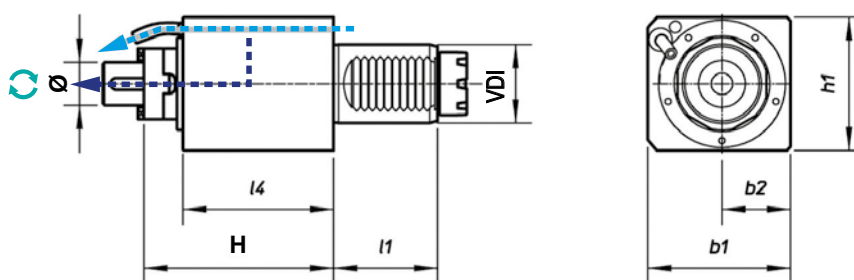
Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi assiali - For axial tool discs



TIPO - TYPE	USCITA - OUTPUT	REFRIGERANTE COOLANT	RATIO	ROTAZIONE - ROTATION
Assiale - Axial	Porta Pinza Collet Chuck	Esterno External	1:4	Uguale al mandrino Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw
99.BF.0015	20	ER-16 - Ø1+10	NO	35	100	68	85	50	25	56	3	24.000	3
99.BF.0016	30	ER-16 - Ø1+10	NO	45	100	58	88	62	31	64	8	20.000	4
99.BF.0017	40	ER-20 - Ø1+13	NO	53	112,5	74,5	106	76	38	76	16	16.000	5



TIPO - TYPE	USCITA - OUTPUT	REFRIGERANTE COOLANT	RATIO	ROTAZIONE - ROTATION
Assiale - Axial	Porta Fresa Shell End Milling Cutter	25BAR	1:1	Uguale al mandrino Same as machine spindle

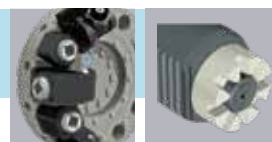
Code	VDI	Output	Int Cool.	l1	H	l4	b1	b2	h1	Nm	Rpm	kw
99.BF.0018	30	Ø22	✓	45	112	88	62	31	64	32	5.000	8
99.BF.0019	40	Ø22	✓	53	124	99	73	35	70	63	4.000	10

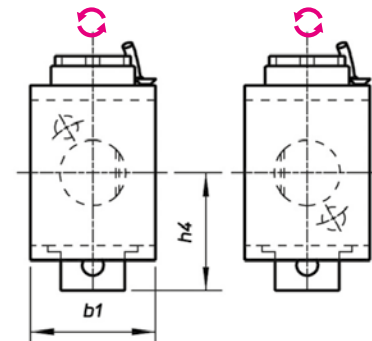
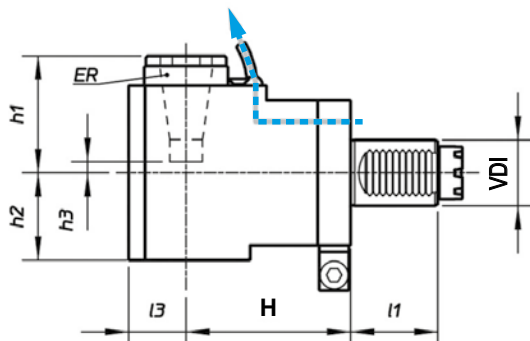
MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi assiali - For axial tool discs


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)


TIPO - TYPE

Radiale - Radial



USCITA - OUTPUT

 Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT

 Esterno
 External


RATIO

1:1

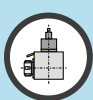
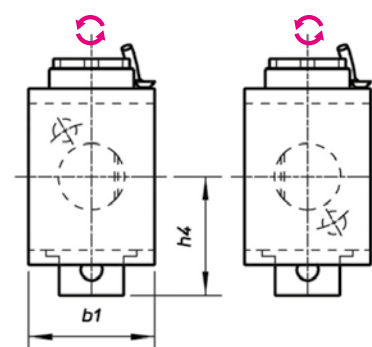
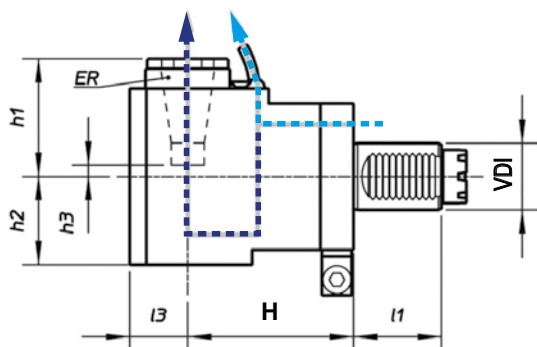


ROTAZIONE - ROTATION

 Opposto al mandrino
 Opposite to machine spindle

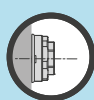
Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0020	20	ER-20 - Ø1+13	NO	35	60	25	50	60	38	19	57	13	6.000	5	
99.BF.0021	30	ER-25 - Ø1+16	NO	45	55	31	64	56	48	3	52	32	6.000	8	
99.BF.0022	30	ER-25 - Ø1+16	NO	45	85	31	64	56	48	3	52	32	6.000	8	
99.BF.0023	30	ER-25 - Ø1+16	NO	45	100	31	64	56	48	3	52	32	6.000	8	
99.BF.0024	40	ER-32 - Ø2+20	NO	53	100	35	76	71	55	11	71	63	5.000	10	
99.BF.0025	50	ER-40 - Ø3+30	NO	70	110	44	88	92	73	16	79	100	4.000	12	
99.BF.0026	60	ER-50 - Ø7+34	NO	83	130	52	110	149	83	46	100	160	3.200	15	

SINISTRO - LEFT
 (Standard)

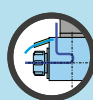
DESTRO - RIGHT
 (Specify)


TIPO - TYPE

Radiale - Radial



USCITA - OUTPUT

 Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT

25BAR


RATIO

1:1



ROTAZIONE - ROTATION

 Opposto al mandrino
 Opposite to machine spindle

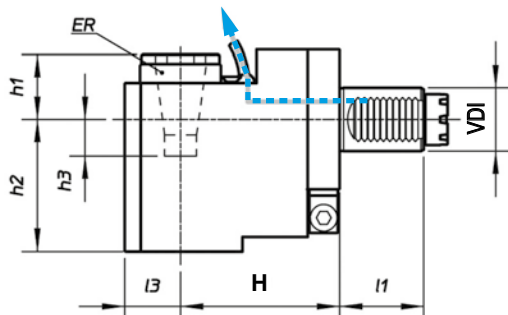
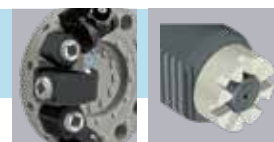
Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0027	30	ER-25 - Ø1+16	✓	45	55	31	64	56	60	3	52	32	6.000	8	
99.BF.0028	30	ER-25 - Ø1+16	✓	45	85	31	64	56	60	3	52	32	6.000	8	
99.BF.0029	30	ER-25 - Ø1+16	✓	45	100	31	64	56	60	3	52	32	6.000	8	
99.BF.0030	40	ER-32 - Ø2+20	✓	53	100	35	76	71	62	11	71	63	5.000	10	
99.BF.0031	50	ER-40 - Ø3+30	✓	70	110	44	88	92	73	16	79	100	4.000	12	
99.BF.0032	60	ER-50 - Ø7+34	✓	83	130	52	110	149	83	46	100	160	3.200	15	

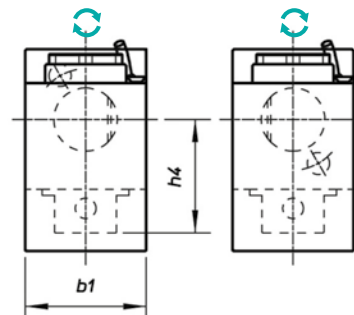
MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi assiali - For axial tool discs


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Arretrato
 Rear Offset

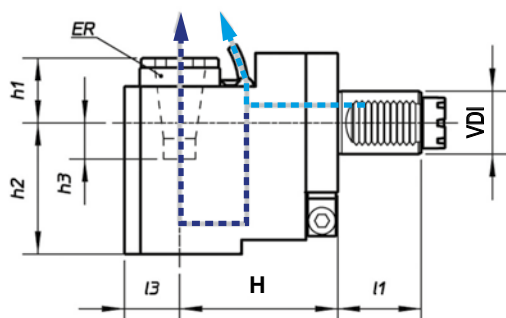
 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

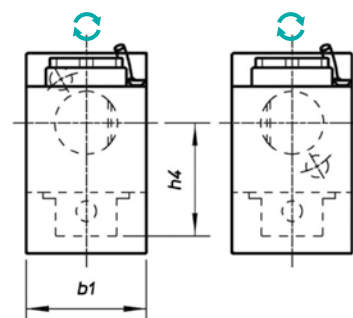
 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
1:1

 ROTAZIONE - ROTATION
Uguale al mandrino
 Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0033	20	ER-16 - Ø1÷10	NO	35	75	26	50	28	48	4	56	13	6.000	5	
99.BF.0034	30	ER-25 - Ø1÷16	NO	45	85	31	64	14,5	90	45	52	32	5.000	8	
99.BF.0035	40	ER-32 - Ø2÷20	NO	53	100	35	76	20	106	40	72,5	63	4.000	10	
99.BF.0036	50	ER-40 - Ø3÷30	NO	70	110	44	88	31	136	46	79	100	4.000	12	


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Arretrato
 Rear Offset

 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT
25BAR

 RATIO
1:1

 ROTAZIONE - ROTATION
Uguale al mandrino
 Same as machine spindle

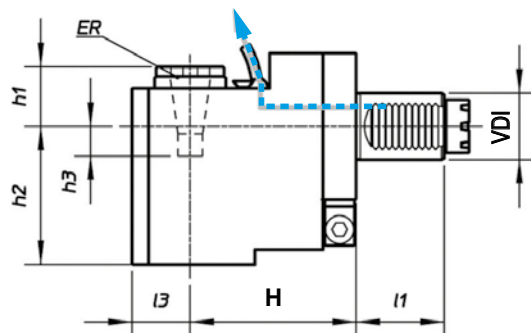
Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0037	30	ER-25 - Ø1÷16	✓	45	85	31	64	24	105,5	45,5	52	32	5.000	8	
99.BF.0038	40	ER-32 - Ø2÷20	✓	53	100	35	76	30	124	40	72,5	63	4.000	10	
99.BF.0039	50	ER-40 - Ø3÷30	✓	70	110	44	88	44	136	46	79	100	4.000	12	

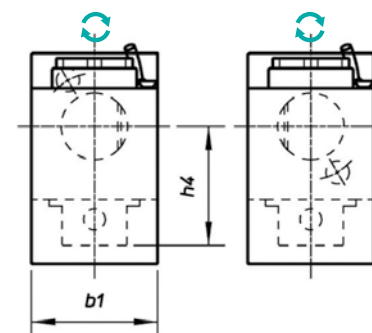
MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60


Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi assiali - For axial tool discs


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Arretrato
 Rear Offset

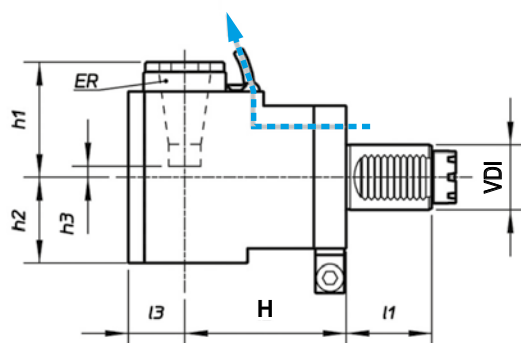
 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

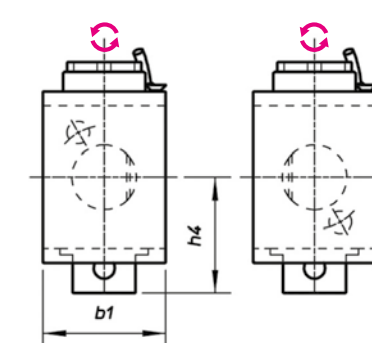
 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
1:4

 ROTAZIONE - ROTATION
Uguale al mandrino
 Same as machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0040	20	ER-25 - Ø1÷16	NO	35	75	26	50	28	48	4	56	3	24.000	3	
99.BF.0041	30	ER-25 - Ø1÷16	NO	45	95	21	64	33	84	15	56	8	20.000	4	
99.BF.0042	40	ER-20 - Ø1÷13	NO	53	125	27	76	45	108	10	65,5	16	16.000	5	


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
Radiale - Radial

 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
2:1

 ROTAZIONE - ROTATION
Opposto al mandrino
 Opposite to machine spindle

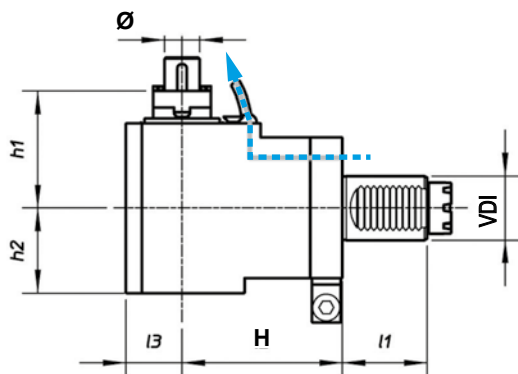
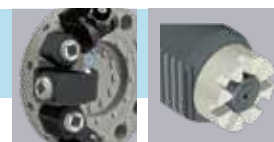
Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0043	30	ER-25 - Ø1÷16	NO	45	55	31	64	56,5	48	3	52	63	2.500	8	
99.BF.0044	40	ER-32 - Ø2÷20	NO	53	100	35	76	71	55	-11	72,5	63	2.000	8	

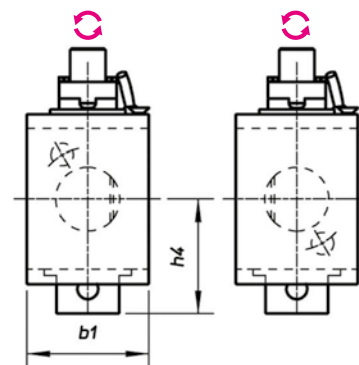
MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi assiali - For axial tool discs


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
 Radiale - Radial

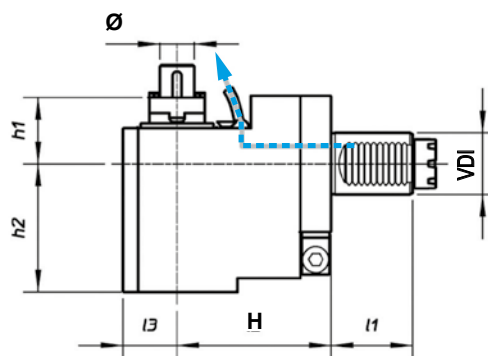
 USCITA - OUTPUT
 Porta Fresa
 Shell End Milling Cutter

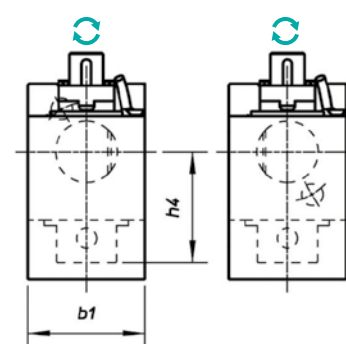
 REFRIGERANTE
 COOLANT
 Esterno
 External

 RATIO
2:1

 ROTAZIONE - ROTATION
 Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h4	Nm	Rpm	kw	
99.BF.0045	30	Ø22	NO	45	55	31	64	74	48	52	63	2.500	8	
99.BF.0046	40	Ø22	NO	53	100	35	76	78	55	72,5	63	2.000	8	


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)

 TIPO - TYPE
 Arretrato
 Rear Offset

 USCITA - OUTPUT
 Porta Fresa
 Shell End Milling Cutter

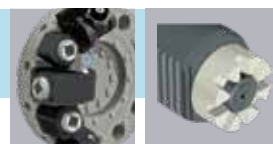
 REFRIGERANTE
 COOLANT
 Esterno
 External

 RATIO
1:1

 ROTAZIONE - ROTATION
 Uguale al mandrino
 Same as machine spindle

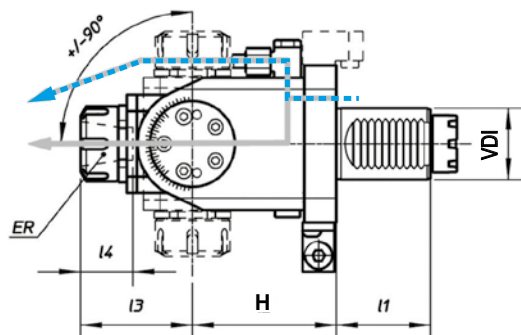
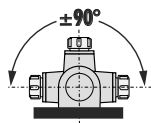
Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h4	Nm	Rpm	kw	
99.BF.0047	30	Ø22	NO	45	85	31	64	32	90	52	32	2500	8	

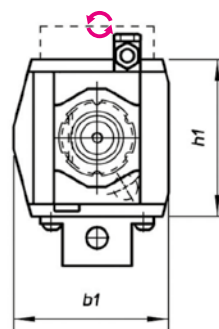
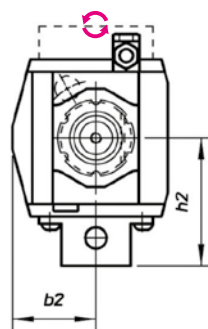
MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60


Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi assiali - For axial tool discs


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)


TIPO - TYPE

 Orientabile
 Adjustable $\pm 90^\circ$


USCITA - OUTPUT

 Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT

 Esterno
 External


RATIO

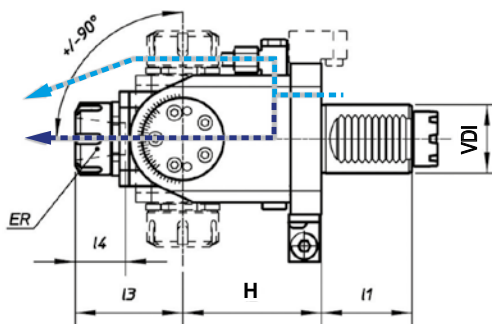
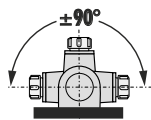
1:1

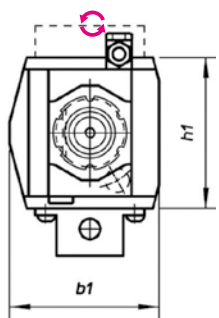
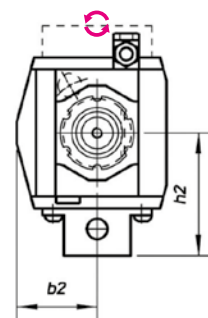


ROTAZIONE - ROTATION

 Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	h2	Nm	Rpm	kw	
99.BF.0051	30	ER-20 - Ø1+13	NO	45	64	52	37	70	37	64	54	15	6000	3	
99.BF.0052	30	ER-20 - Ø1+13	NO	45	97	52	37	70	37	64	54	15	6000	3	
99.BF.0053	40	ER-25 - Ø1+16	NO	53	81	63	42	87	47	88	71	25	5000	4	


SINISTRO - LEFT
 (Standard)

DESTRO - RIGHT
 (Specify)


TIPO - TYPE

 Orientabile
 Adjustable $\pm 90^\circ$


USCITA - OUTPUT

 Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT

25BAR



RATIO

1:1



ROTAZIONE - ROTATION

 Opposto al mandrino
 Opposite to machine spindle

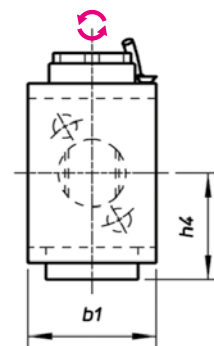
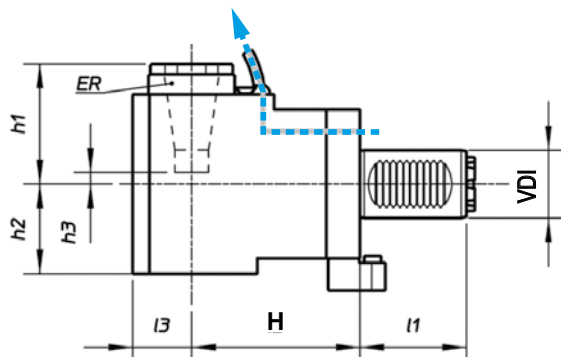
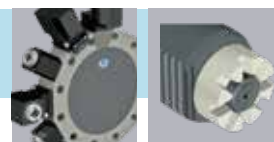
Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	h2	Nm	Rpm	kw	
99.BF.0054	30	ER-20 - Ø1+13	✓	45	64	52	37	70	37	64	54	15	6000	3	
99.BF.0055	30	ER-20 - Ø1+13	✓	45	97	52	37	70	37	64	54	15	6000	3	
99.BF.0056	40	ER-25 - Ø1+16	✓	53	81	63	42	87	47	88	71	25	5000	4	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

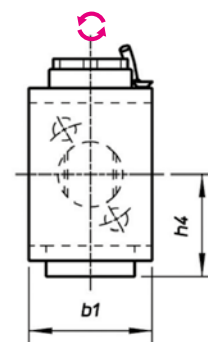
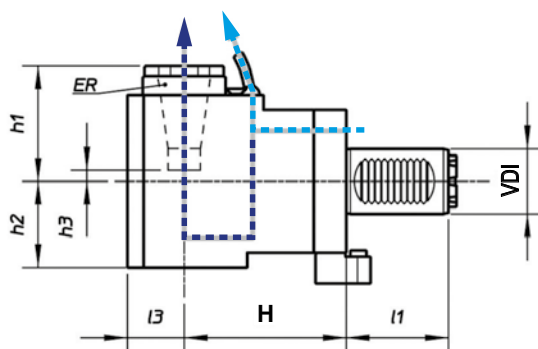
VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi radiali - For radial tool discs



Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0057	30	ER-25 - Ø1÷16	NO	53	55	31	64	56	48	3	53	32	6000	8	
99.BF.0058	30	ER-25 - Ø1÷16	NO	53	85	31	64	56	48	3	53	32	6000	8	
99.BF.0059	30	ER-25 - Ø1÷16	NO	53	100	31	64	56	48	3	53	32	6000	8	
99.BF.0060	50	ER-40 - Ø3÷30	NO	70	110	44	88	92	73	16	68	100	4000	12	



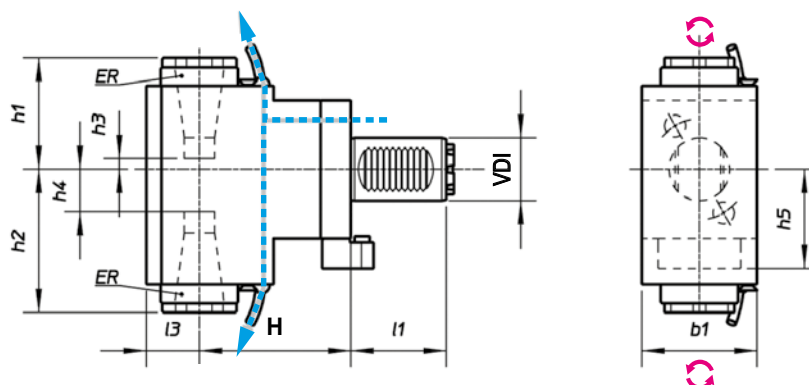
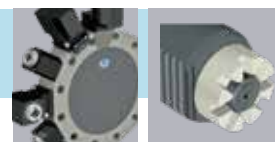
Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.BF.0061	30	ER-25 - Ø1÷16	✓	53	55	31	64	56	60	3	53	32	6000	8	
99.BF.0062	30	ER-25 - Ø1÷16	✓	53	85	31	64	56	60	3	53	32	6000	8	
99.BF.0063	30	ER-25 - Ø1÷16	✓	53	100	31	64	56	60	3	53	32	6000	8	
99.BF.0064	50	ER-40 - Ø3÷30	✓	70	110	44	88	92	62	16	68	100	4000	12	

MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50 / VDI 60

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3

Per dischi radiali - For radial tool discs


 TIPO - TYPE
Radiale Doppio
 Double Radial

 USCITA - OUTPUT
Porta Pinza
 Collet Chuck

 REFRIGERANTE
 COOLANT
Esterno
 External

 RATIO
1:1

 ROTAZIONE - ROTATION
Opposto al mandrino
 Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	b1	h1	h2	h3	h4	h5	Nm	Rpm	kw	
99.BF.0067	30	ER-25 - Ø1÷16	NO	53	110	31	64	56	68	7	23	53	32	6000	8	
99.BF.0068	50	ER-40 - Ø3÷30	NO	70	140	44	88	93	106	39	52	68	100	4000	12	

DIN 1809

VDI DRIVEN TOOLS

TORRETTA TIPO / TURRET TYPE
DIN69880 (VDI STANDARD)



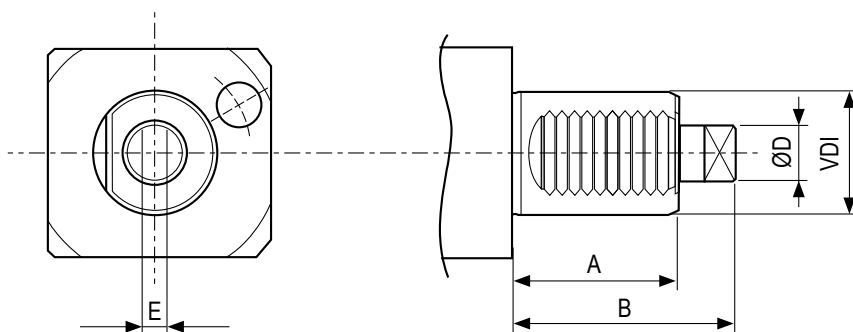
DIN 1809



DIN 5480

DIN 5482

BARUFFALDI



VDI	A	B	ØD	E
20	35	48	10	5
30	45	62	12	6
40	53	72	18	8
50	78	92	24	13
60	83	110	29	14

DOTAZIONE STANDARD

STANDARD EQUIPMENT

Chiave bloccaggio albero Art.179CH /
ugello refrigerazione Art.180 / vite bloccaggio motorizzato
Art.179CH shaft lock wrench /
cooling nozzle Art.180 / nozzle lock screws

CAMBI RAPIDI MODULARI

MODULAR QUICK CHANGE

Vedi pag. 4.10
See page 4.10

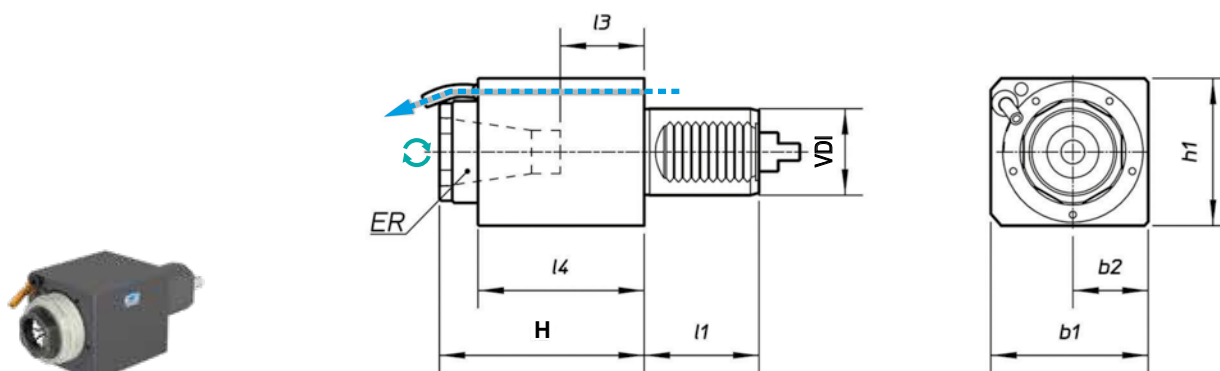
Facile e veloce sistema modulare per il cambio rapido delle diverse
tipologie di portautensili con la sede dell'utensile per pinza ER (DIN6499).
Modular toolholder system for the fitting of toolholders in
a spindle unit with ER collets (DIN6499) outputs.



MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

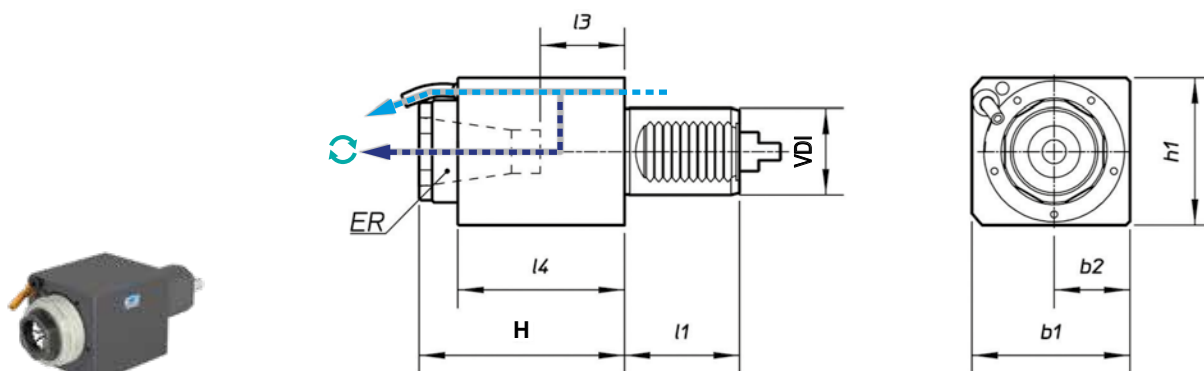
VDI 20 / VDI 25 / VDI 30 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



	TIPO - TYPE Assiale - Axial		USCITA - OUTPUT Porta Pinza Collet Chuck		REFRIGERANTE COOLANT Esterno External		RATIO 1:1 1:4		ROTAZIONE - ROTATION Uguale al mandrino Same as machine spindle
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Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.DP.0901	20	ER-20 - Ø1÷13	NO	35	65	25	37	50	25	56	13	6000	5	
99.DP.0902	20	ER-20 - Ø1÷13	NO	35	90	49	61	50	25	56	13	6000	5	
99.DP.0903	30	ER-25 - Ø1÷16	NO	45	94	39	88	62	31	64	32	6000	8	
99.DP.0904	30	ER-25 - Ø1÷16	NO	45	66	21	59	62	31	64	32	6000	8	
99.DP.0905	40	ER-32 - Ø2÷20	NO	53	115	54	97	73	35	70	63	5000	10	
99.DP.0907	50	ER-40 - Ø3÷30	NO	70	120	45	102	88	44	88	100	4000	12	
99.DP.0908	50	ER-40 - Ø3÷30	NO	70	88	69	25	88	44	88	100	4000	12	
99.DP.0909	60	ER-50 - Ø7÷34	NO	83	170	69	109	110	55	110	160	3200	15	
99.DP.0915	20	ER-16 - Ø1÷10	NO	35	100	68	85	50	25	56	3	24000	3	
99.DP.0916	30	ER-16 - Ø1÷10	NO	45	100	58	88	62	31	64	8	20000	4	



	TIPO - TYPE Assiale - Axial		USCITA - OUTPUT Porta Pinza Collet Chuck		REFRIGERANTE COOLANT 25BAR		RATIO 1:1		ROTAZIONE - ROTATION Uguale al mandrino Same as machine spindle
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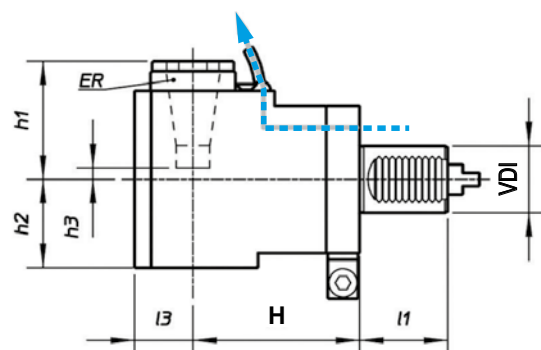
Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.DP.0910	30	ER-25 - Ø1÷16	✓	45	94	39	88	62	31	64	32	6000	8	
99.DP.0911	40	ER-32 - Ø2÷20	✓	53	115	54	97	73	35	70	63	5000	10	
99.DP.0913	50	ER-40 - Ø3÷30	✓	70	120	45	102	88	44	88	100	4000	12	
99.DP.0914	60	ER-50 - Ø7÷34	✓	83	170	69	109	110	55	110	160	3200	15	

MODELLI DI TORNIO COMPATIBILI
COMPATIBLE LATHE TYPES

VDI 20 / VDI 25 / VDI 30 / VDI 50

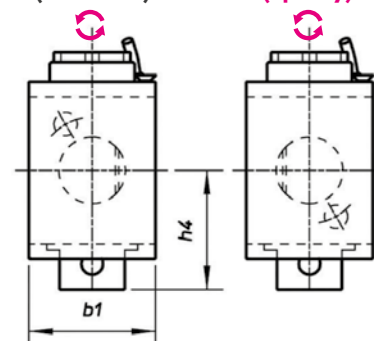


Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Radiale - Radial



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External

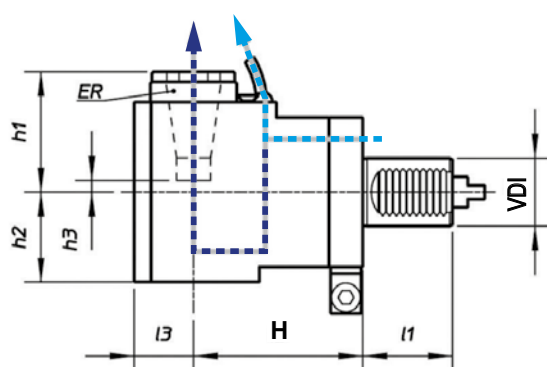


RATIO
1:1



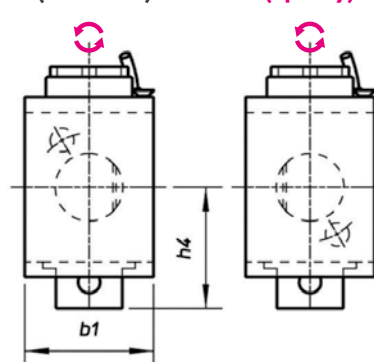
ROTAZIONE - ROTATION
Opposto al mandrino
Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.DP.0918	20	ER-20 - Ø1+13	NO	35	60	25	50	60	38	19	57	13	6000	5	
99.DP.0919	30	ER-25 - Ø1+16	NO	45	55	31	64	56	48	3	52	32	6000	8	
99.DP.0920	30	ER-25 - Ø1+16	NO	45	85	31	64	56	48	3	52	32	6000	8	
99.DP.0921	30	ER-25 - Ø1+16	NO	45	100	31	64	56	48	3	52	32	6000	8	
99.DP.0922	40	ER-32 - Ø2+20	NO	53	100	35	76	71	55	11	71	63	5000	10	
99.DP.0923	50	ER-40 - Ø3+30	NO	70	110	44	88	92	73	16	79	100	4000	12	
99.DP.0924	60	ER-50 - Ø7+34	NO	83	130	52	110	149	83	46	100	160	3200	15	



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Radiale - Radial



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
25BAR



RATIO
1:1



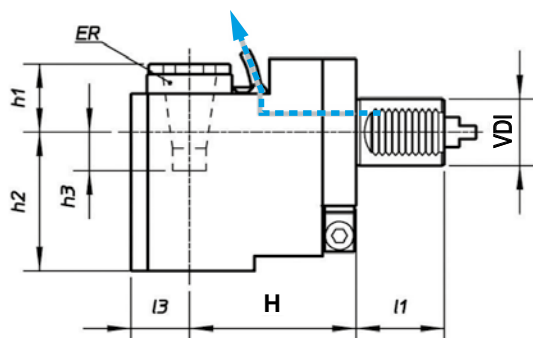
ROTAZIONE - ROTATION
Opposto al mandrino
Opposite to machine spindle

Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.DP.0925	30	ER-25 - Ø1+16	✓	45	55	31	64	56	60	3	52	32	6000	8	
99.DP.0926	30	ER-25 - Ø1+16	✓	45	85	31	64	56	60	3	52	32	6000	8	
99.DP.0927	30	ER-25 - Ø1+16	✓	45	100	31	64	56	60	3	52	32	6000	8	
99.DP.0928	40	ER-32 - Ø2+20	✓	53	100	35	76	71	62	11	71	63	5000	10	
99.DP.0929	50	ER-40 - Ø3+30	✓	70	110	44	88	92	73	16	79	100	4000	12	
99.DP.0930	60	ER-50 - Ø7+34	✓	83	130	52	110	149	83	46	100	160	3200	15	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

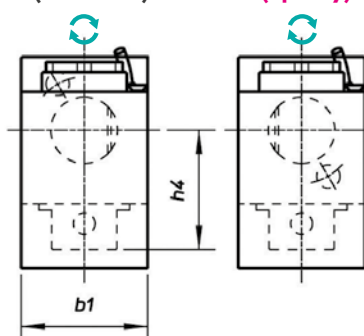
VDI 20 / VDI 25 / VDI 30 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Arretrato
Rear Offset



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External



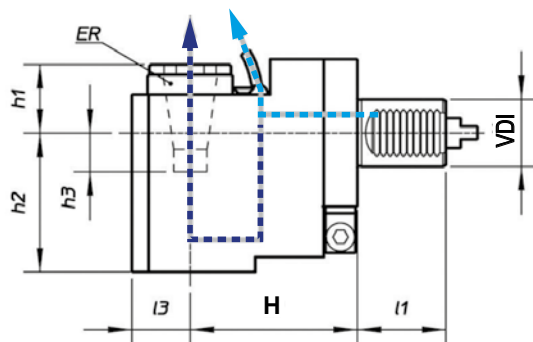
RATIO
1:1



ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

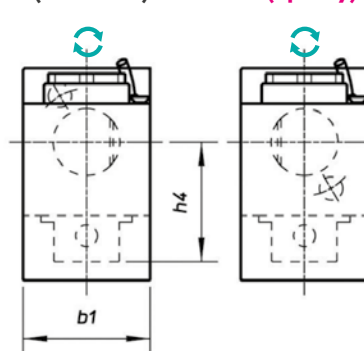
Code	VDI	Output	Int Cool.	l1	H	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.DP.0931	20	ER-16 - Ø1÷10	NO	35	75	26	50	28	48	4	56	13	6.000	5	
99.DP.0932	30	ER-25 - Ø1÷16	NO	45	85	31	64	14,5	90	45	52	32	5.000	8	
99.DP.0933	40	ER-32 - Ø2÷20	NO	53	100	35	76	20	106	40	72,5	63	4.000	10	
99.DP.0934	50	ER-40 - Ø3÷30	NO	70	110	44	88	31	136	46	79	100	4.000	12	

4



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Arretrato
Rear Offset



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
25BAR



RATIO
1:1



ROTAZIONE - ROTATION
Uguale al mandrino
Same as machine spindle

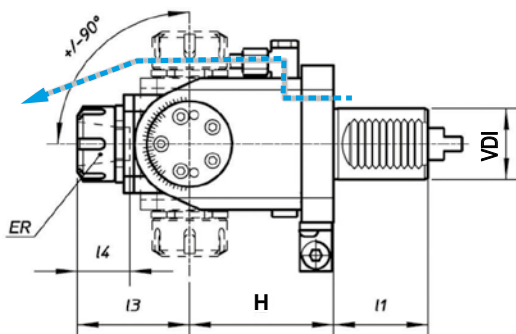
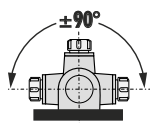
Code	VDI	Output	Int Cool.	H	l2	l3	b1	h1	h2	h3	h4	Nm	Rpm	kw	
99.DP.0935	30	ER-25 - Ø1÷16	✓	85	45	31	64	24	105,5	45,5	52	32	5.000	8	
99.DP.0936	40	ER-32 - Ø2÷20	✓	100	53	35	76	30	124	40	72,5	63	4.000	10	
99.DP.0937	50	ER-40 - Ø3÷30	✓	110	70	44	88	44	136	46	79	100	4.000	12	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

VDI 20 / VDI 25 / VDI 30 / VDI 50

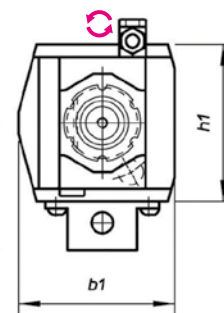
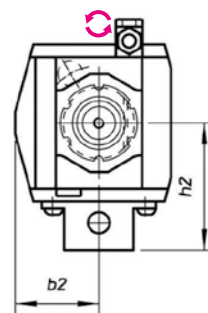


Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Orientabile
Adjustable $\pm 90^\circ$



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
Esterno
External

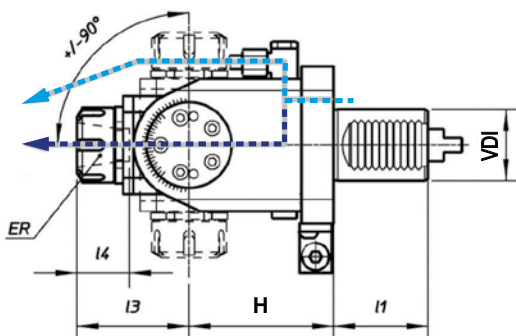
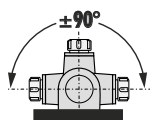


RATIO
1:1



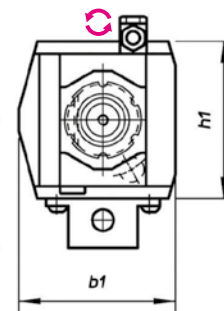
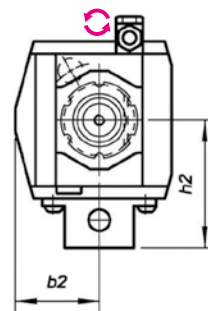
ROTAZIONE - ROTATION
Opposto al mandrino
Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	h2	Nm	Rpm	kw	
99.DP.0940	30	ER-20 - Ø1+13	NO	45	64	52	37	70	37	64	54	15	6.000	3	
99.DP.0941	30	ER-20 - Ø1+13	NO	45	97	52	37	70	37	64	54	15	6.000	3	
99.DP.0942	40	ER-25 - Ø1+16	NO	53	81	63	42	87	47	88	71	25	5.000	4	



SINISTRO - LEFT
(Standard)

DESTRO - RIGHT
(Specify)



TIPO - TYPE
Orientabile
Adjustable $\pm 90^\circ$



USCITA - OUTPUT
Porta Pinza
Collet Chuck



REFRIGERANTE
COOLANT
25BAR



RATIO
1:1



ROTAZIONE - ROTATION
Opposto al mandrino
Opposite to machine spindle

Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	h2	Nm	Rpm	kw	
99.DP.0943	30	ER-20 - Ø1+13	✓	45	64	52	37	70	37	64	54	15	6.000	3	
99.DP.0944	30	ER-20 - Ø1+13	✓	45	97	52	37	70	37	64	54	15	6.000	3	
99.DP.0945	40	ER-25 - Ø1+16	✓	53	81	63	42	87	47	88	71	25	5.000	4	

PINZE - COLLETS

ER-DIN 6499

PRECISIONE - RUN OUT

 $\leq 0,010$

 Pinza ER Collet
Art. 170/ER

Foratura-fresatura / Drilling-milling

PINZA COLLET	Ø	Code	
ER 11	Ø1 / 7	9.ER.11000 / 1 (Ø1)	
ER 16	Ø1 / 10	9.ER.16000 / 1 (Ø1)	
ER 20	Ø1 / 13	9.ER.20000 / 1 (Ø1)	
ER 25	Ø1 / 16	9.ER.25000 / 1 (Ø1)	
ER 32	Ø2 / 20	9.ER.32000 / 2 (Ø2)	
ER 40	Ø3 / 30	9.ER.40000 / 3 (Ø3)	

PINZE - COLLETS

ET-1 (Compensate - Compensated)


 Pinza ET-1 Collet
Art. 170/C

Maschiatura / Tapping

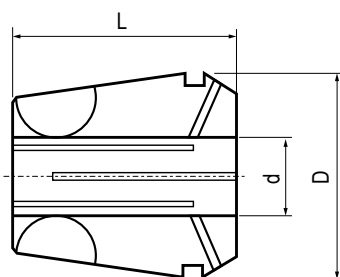
PINZA ET1 COLLET ET1	Ø	Code	
-	-	-	
ET 1-16 (M2-M8)	Ø1,4 / 6	9.ET.16000	
ET 1-20 (M2-M8)	Ø2,2 / 7	9.ET.20000	
ET 1-25 (M2-M12)	Ø2,5 / 10	9.ET.25000	
ET 1-32 (M3,5-M16)	Ø4,5 / 12,5	9.ET.32000	
ET 1-32 (M6-M16)	Ø6 / 15	9.ET.32000	

PINZE SINGOLE ER-WP - RESISTENTI ALL' ACQUA

ER-WP - SINGLE COLLETS WATER PROOF

PRECISIONE - RUN OUT

 $\leq 0,010$

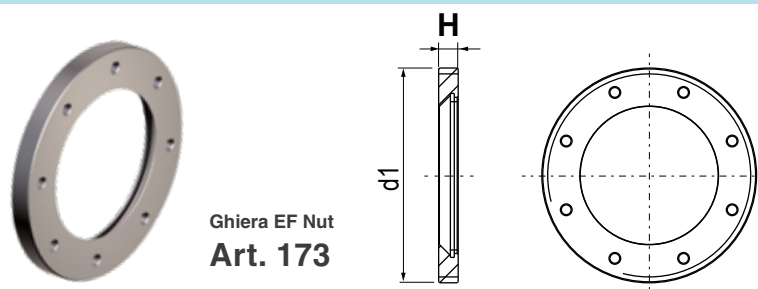
 Set pinze ER Collet set
Art. 170/WP

Pressione esercizio Max 40bar / 600psi
 Working pressure Max 40bar / 600psi

TIPO TYPE	D	L	Ø	PROGRESSIONE PROGRESSION	DIN	Code	
ER11 WP	11,5	18	Ø1÷7	0,5	6499/A	9.WP.11000 / 3 (Ø3)	
ER16 WP	17	27	Ø1÷10	0,5	6499/A	9.WP.16000 / 3 (Ø3)	
ER20 WP	21	31,5	Ø2÷13	0,5	6499/A	9.WP.20000 / 3 (Ø3)	
ER25 WP	26	34	Ø2÷16	0,5	6499/A	9.WP.25000 / 3 (Ø3)	
ER32 WP	33	40	Ø3÷20	0,5	6499/A	9.WP.32000 / 3 (Ø3)	
ER40 WP	41	46	Ø4÷26	0,5	6499/A	9.WP.40000 / 4 (Ø4)	

 Pinze HP su richiesta (Capitolo 7, Pag. 7.6) - HP Collets on request (Chapter 7 - Page 7.6)
 Esempio di ordinazione - Example to order : ER25 - Ø10 = 9.ER.25000/10

GHIERE - NUTS

EF



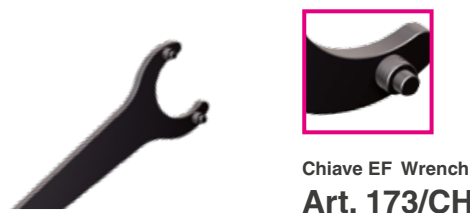
Ghiera EF Nut
Art. 173

Ghiera con filetto esterno e fori frontali - Filetto interno
 Nut with external thread and frontal holes - Internal thread

TIPO GHIERA NUT TYPE	d1	H	Code	
ER-16 EF	M24x1	8	9.ER.160EF	
ER-20 EF	M28x1,5	11	9.ER.200EF	
ER-25 EF	M32x1,5	12	9.ER.250EF	
ER-32 EF	M40x1,5	14	9.ER.320EF	

CHIAVI - WRENCHES

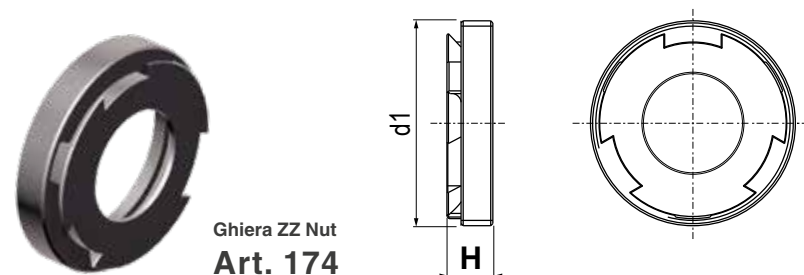
EF



Chiave EF Wrench
Art. 173/CH

Chiave per ghiera con fori frontali
 Wrench for nut with frontal holes

CHIAVI WRENCHES	Code	
CH-16 EF	9.CH.160EF	
CH-20 EF	9.CH.200EF	
CH-25 EF	9.CH.250EF	
CH-32 EF	9.CH.320EF	



Ghiera ZZ Nut
Art. 174



Avvitatore
Screw on adapter

Ghiera compatta a settori frontali + Avvitatore - Filetto esterno
 Compact frontal nut + Screw on adapter - External thread

NON VENDIBILI SEPARATAMENTE - NOT SALEABLE SEPARATLY

TIPO GHIERA NUT TYPE	d1	H	Code	
ER-16 ZZ	M24x1	6	9.ER.160ZZ	
ER-20 ZZ	M28x1,5	6,5	9.ER.200ZZ	
ER-25 ZZ	M32x1,5	7	9.ER.250ZZ	
ER-32 ZZ	M40x1,5	7,5	9.ER.320ZZ	
ER-40 ZZ	M50x1,5	10	9.ER.400ZZ	

GHIERE - NUTS

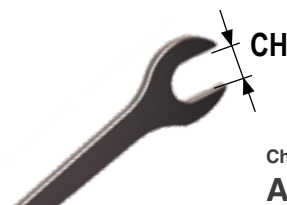
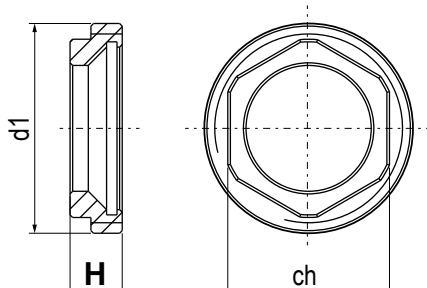
ES - EZ

CHIAVI - WRENCHES

ES - EZ



Ghiera ES Nut
Art. 175



Chiave ES Wrench
Art. 175/CH

Ghiera esagonale - Filetto esterno
Hexagonal nut - External thread

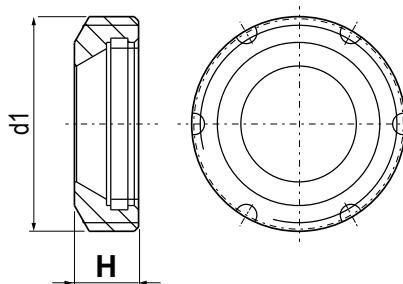
Chiave per ghiera esagonale
Wrench for hexagonal nut

TIPO GHIERA NUT TYPE	d1	H	CH	Code	
ER-20 ES	M28x1,5	14	22	9.ER.200ES	
ER-25 ES	M32x1,5	14	27	9.ER.250ES	
ER-32 ES	M40x1,5	17,5	32	9.ER.320ES	

CHIAVI WRENCHES	Code	
CH-20 ES	9.CH.200ES	
CH-25 ES	9.CH.250ES	
CH-32 ES	9.CH.320ES	



Ghiera EZ Nut
Art. 176



Chiave EZ Wrench
Art. 176/CH

Ghiera con settori radiali - Filetto interno
Nut with radial section - Internal thread

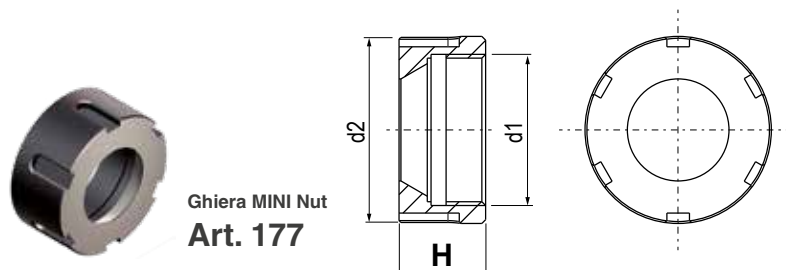
Chiave per ghiera con settori radiali
Wrench for nut with radial section

TIPO GHIERA NUT TYPE	d1	H	Code	
ER-40 EZ	M50x1,5	20	9.ER.A00EZ	

CHIAVI WRENCHES	Code	€
CH-40 EZ	9.CH.400EZ	On Request

GHIERE - NUTS

MINI



Ghiera MINI Nut
Art. 177

Ghiera tipo Mini - Filetto interno
 Nut Mini type - Internal thread

TIPO GHIERA NUT TYPE	d1	d2	H	Code	
ER-20 MINI	M24x1	28	19	9.ER.2000M	

CHIAVI - WRENCHES

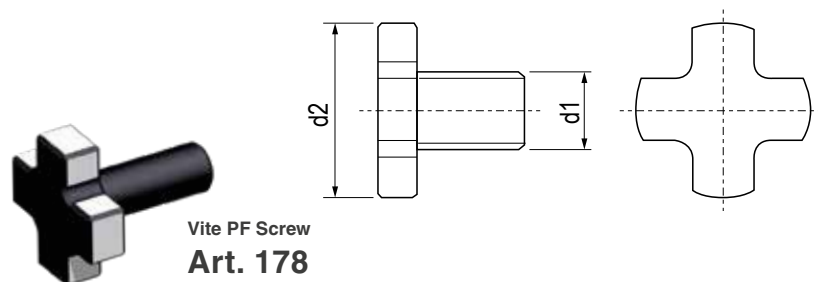
MINI



Chiave MINI Wrench
Art. 177/CH

Chiave per ghiera mini
 Wrench for nut type mini

CHIAVI WRENCHES	Code	
CH-20 Mini	9.CH.2000M	



Vite PF Screw
Art. 178

Vite di chiusura DIN6367 Portafresa
 Shell end milling cutter Lock screw DIN6367

VITE SCREW	d1	d2	Code	
PF-16 VT	M8	20	9.PF.160VT	
PF-22 VT	M10	28	9.PF.220VT	
PF-27 VT	M12	35	9.PF.270VT	



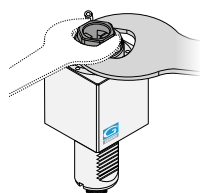
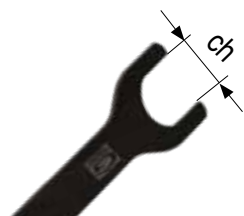
Chiave PF Screw
Art. 178/CH

Chave per vite di chiusura DIN6367
 Wrench for lock screw DIN6367

CHIAVI WRENCHES	Code	
CH16 PF	9.CH.160VT	
CH16 PF	9.CH.220VT	
CH16 PF	9.CH.270VT	

CHIAVI - WRENCHES VDI

SEMPRE INCLUSA - ALWAYS INCLUDED

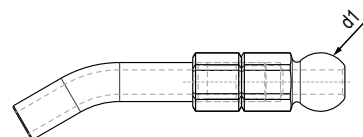


Chiave - Wrench
Art. 179/CH

Chiave per bloccaggio albero motorizzato
Driven tools lock shank wrench

CHIAVI WRENCHES	ER	ch	Code	
CH-27 ES	16	27	9.CH.270ES	
CH-36 ES	20	36	9.CH.360ES	
CH-41 ES	25	41	9.CH.410ES	
CH-46 ES	32	46	9.CH.460ES	
CH-56 ES	40	56	9.CH.560ES	

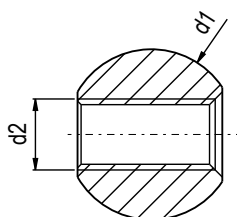
UGELLI REFRIGERAZIONE COOLING - NOZZLES



Ugello - Nozzle
Art. 180

Ugello di refrigerazione
Cooling nozzle

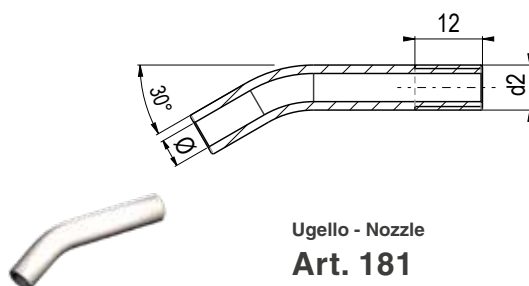
d1	Code	
9	9.18.00009	
11	9.18.00011	



Sfera - Ball Pin
Art. 179

Sfera ugello
Nozzle ball pin

d1	d2	Code	
10	M5	9.17.900M5	
12	M8	9.17.900M8	



Ugello - Nozzle
Art. 181

N.12 Prolunghe per ugello di refrigerazione
#12 cooling nozzle extensions

d1	d2	Code	
10	M5	9.18.100M5	
12	M8	9.18.100M8	